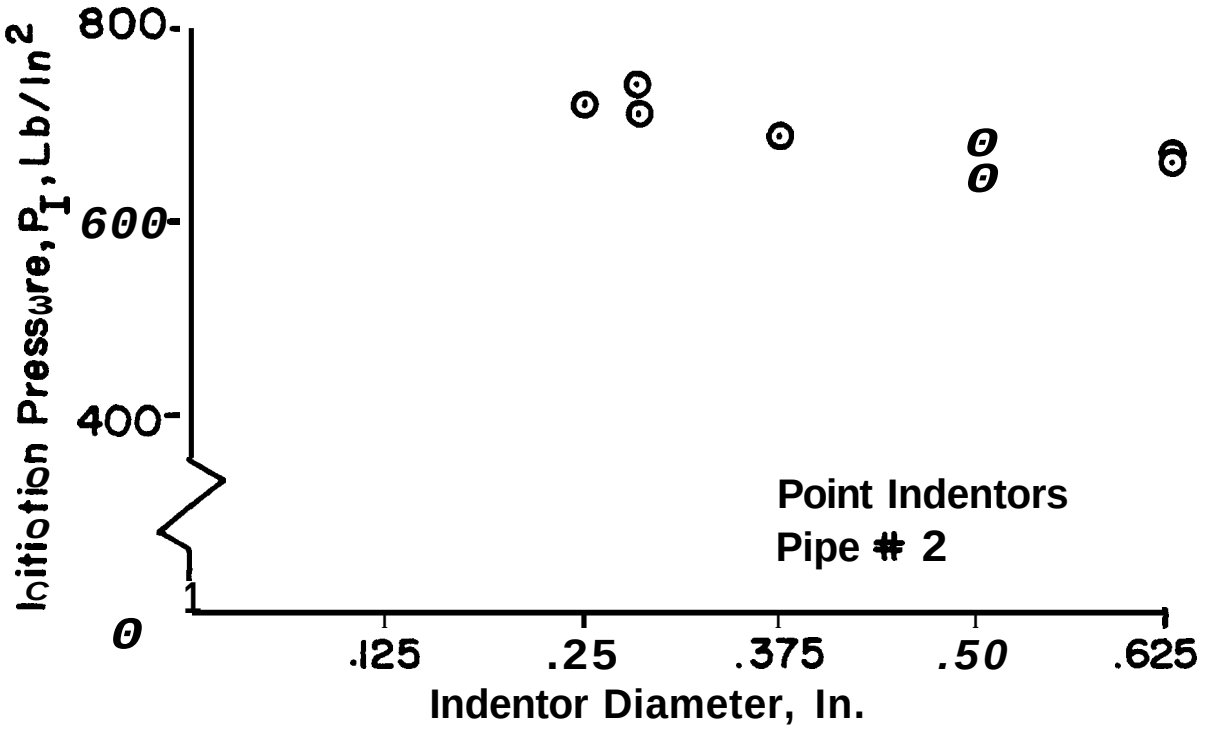
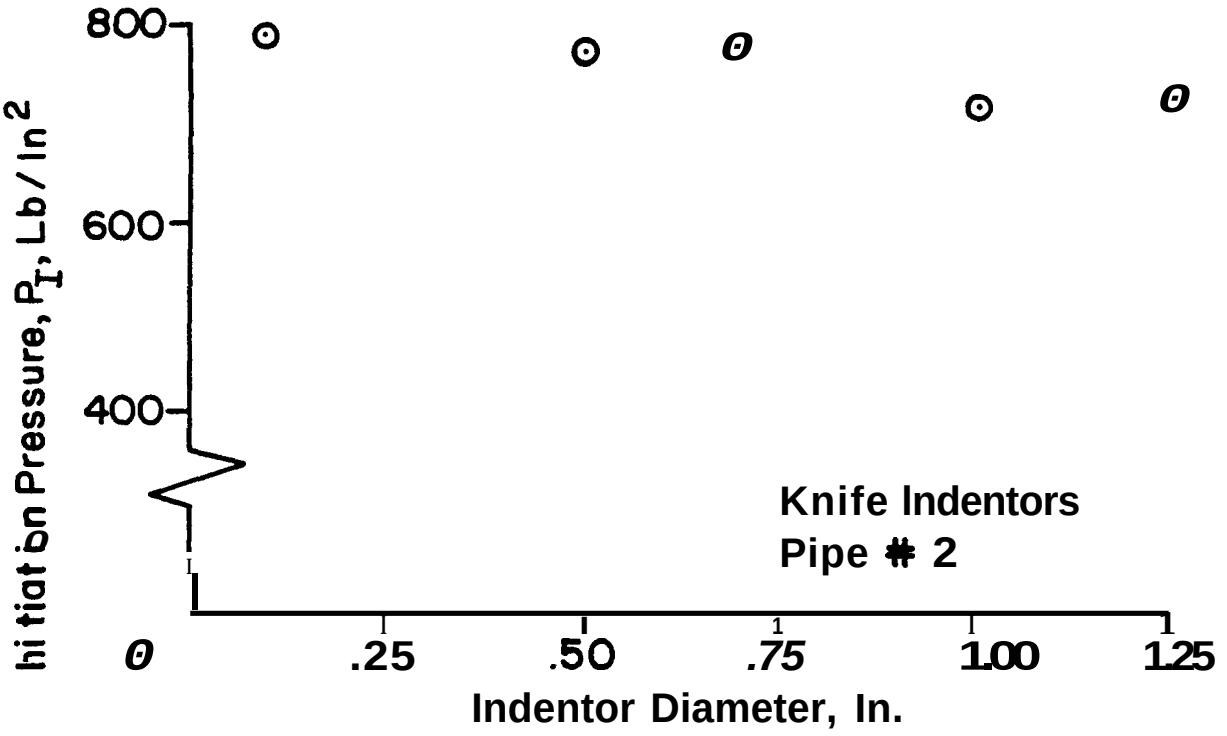
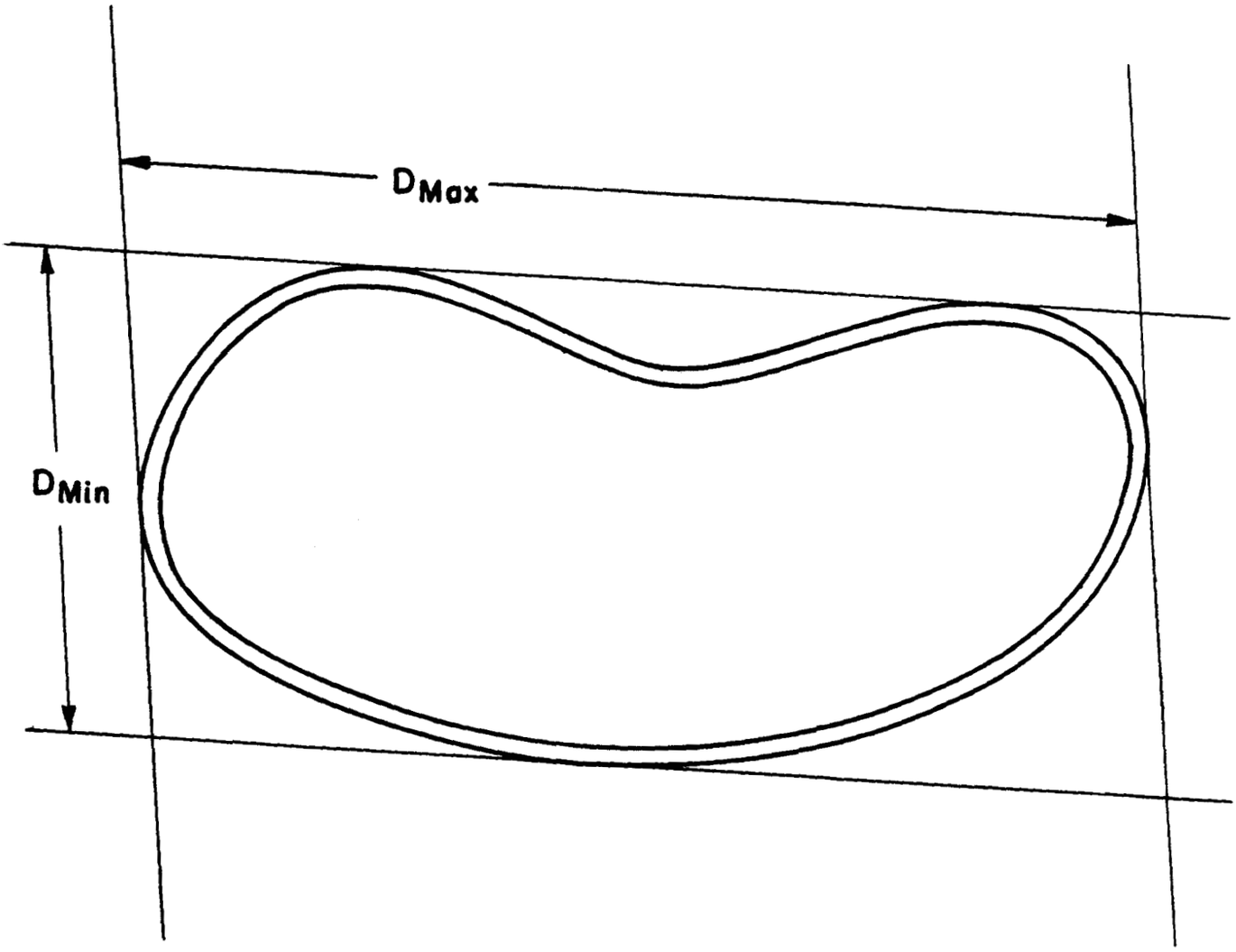




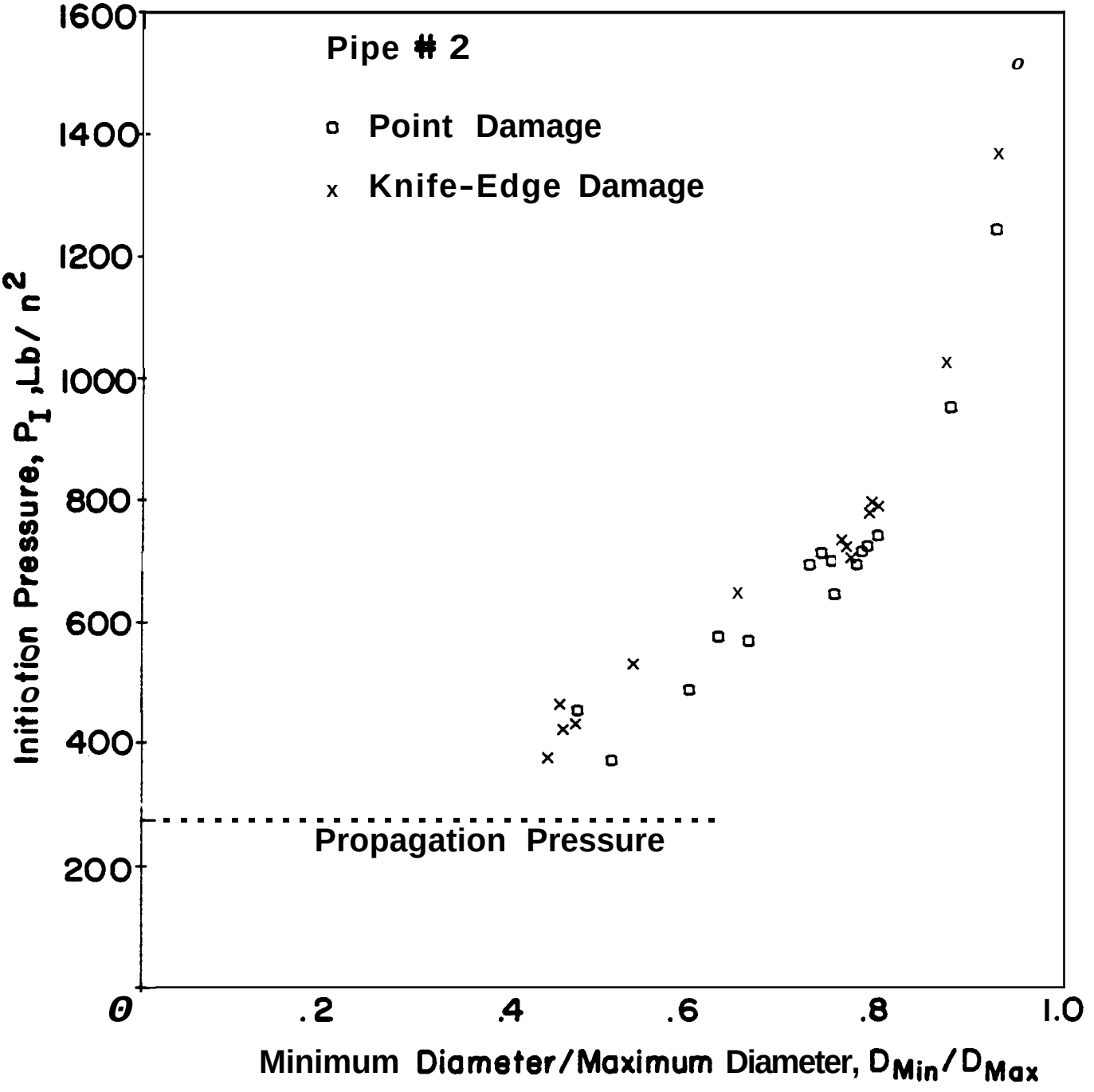
EFFECT OF INDENTOR DIAMETER ON INITIATION PRESSURE

FIG. 13



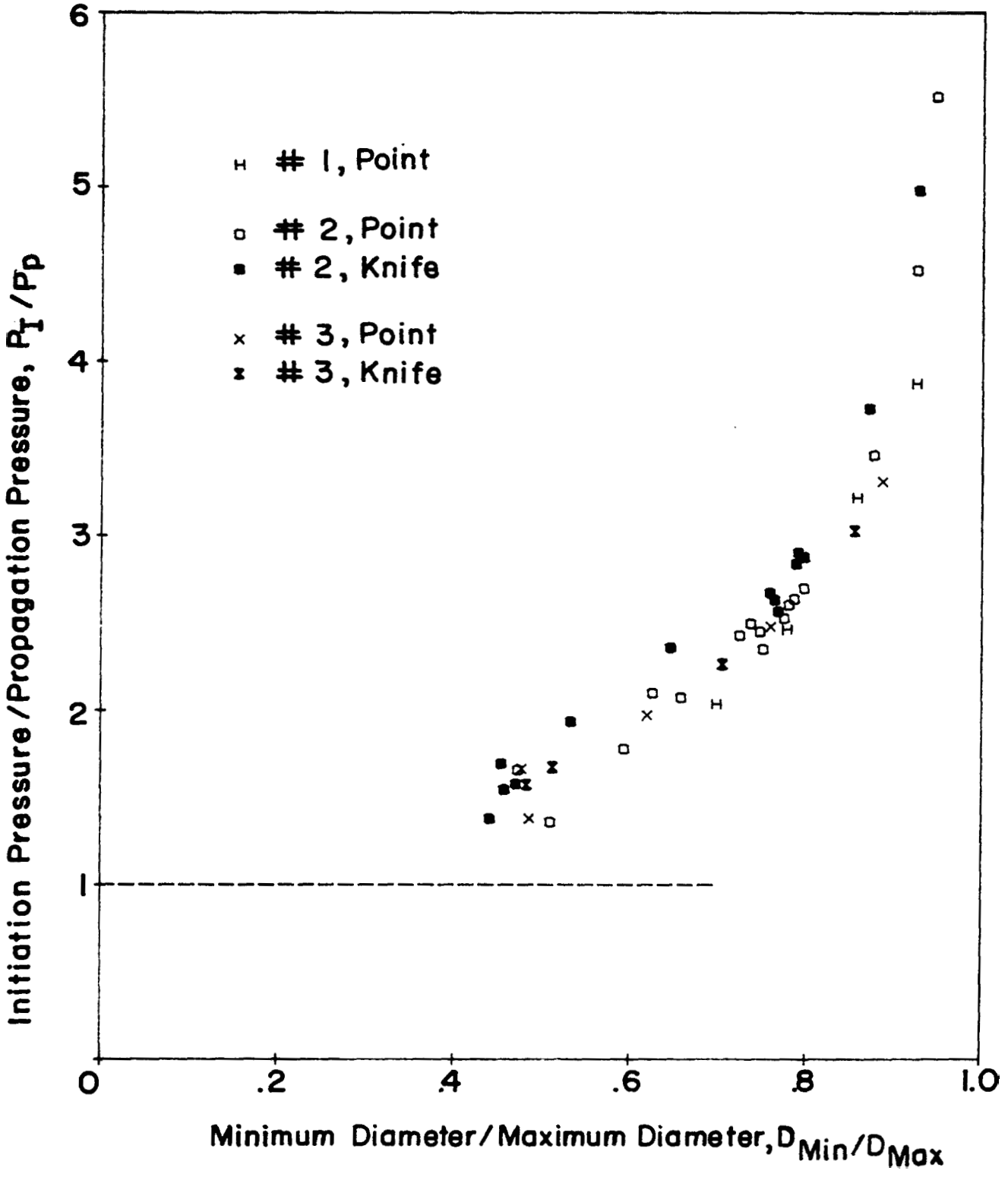
GEOMETRIC DESCRIPTION OF MOST DAMAGED SECTION

FIG. 14



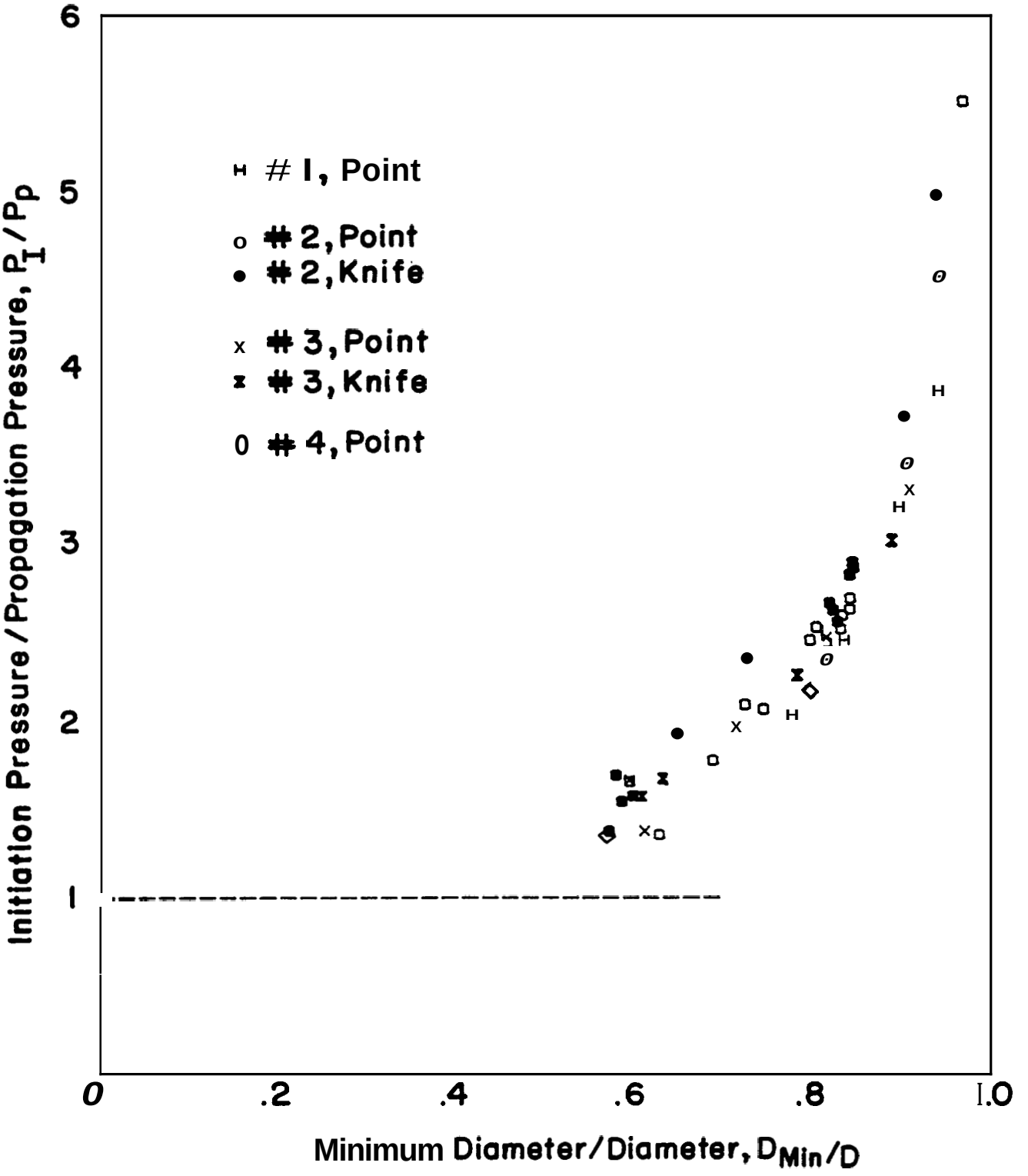
COMPARISON OF POINT AND KNIFE-EDGE DAMAGE

FIG. 15



INITIATION PRESSURE DATA CORRELATION, D_{Min}/D_{Max}

FIG. 16



INITIATION PRESSURE CORRELATION, D_{Min}/D

FIG. 17

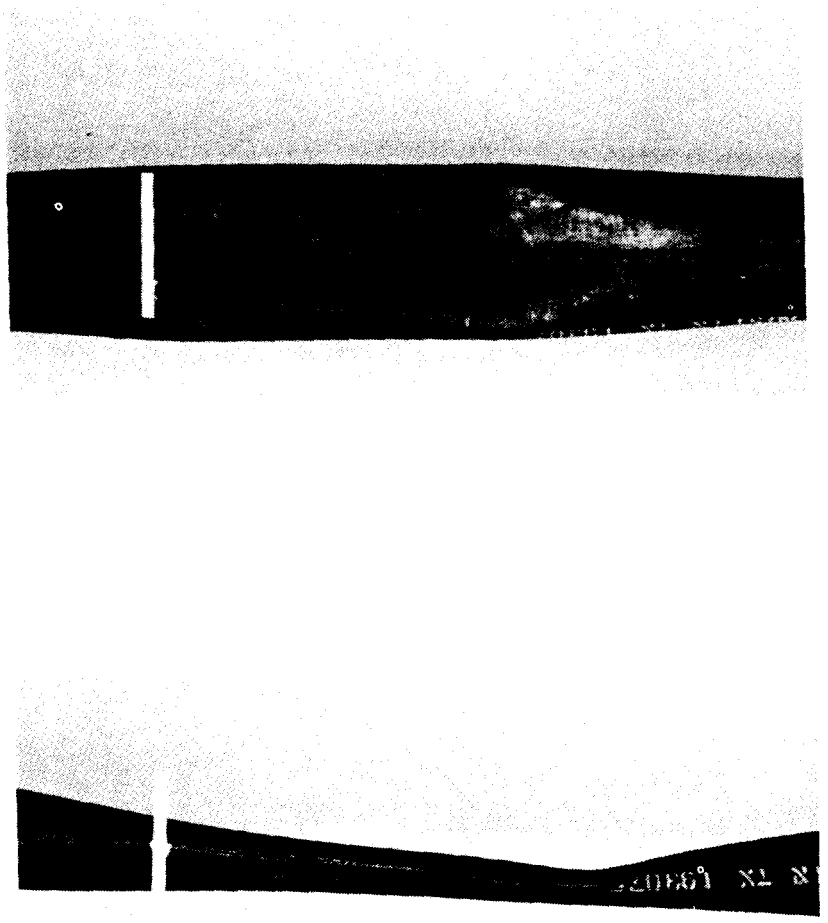


FIG. 18 PROPAGATING BUCKLE THAT LED **TO A FRACTURE**

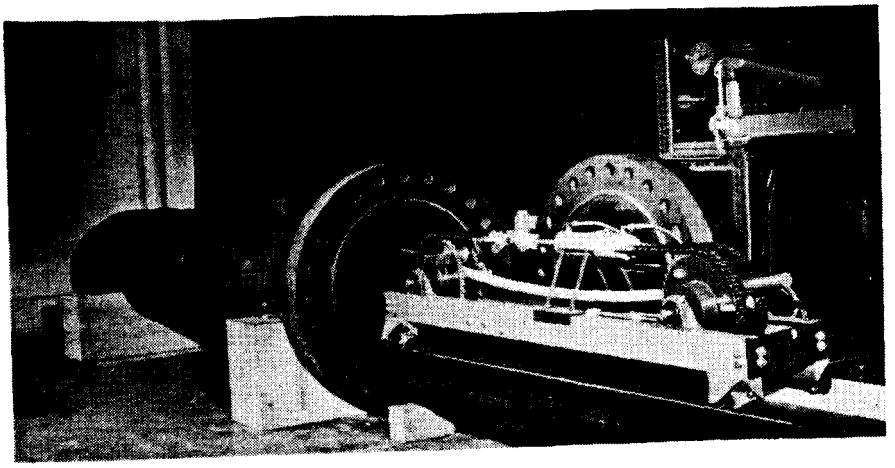


FIG. 19 - COMBINED BENDING - PRESSURE TEST FACILITY

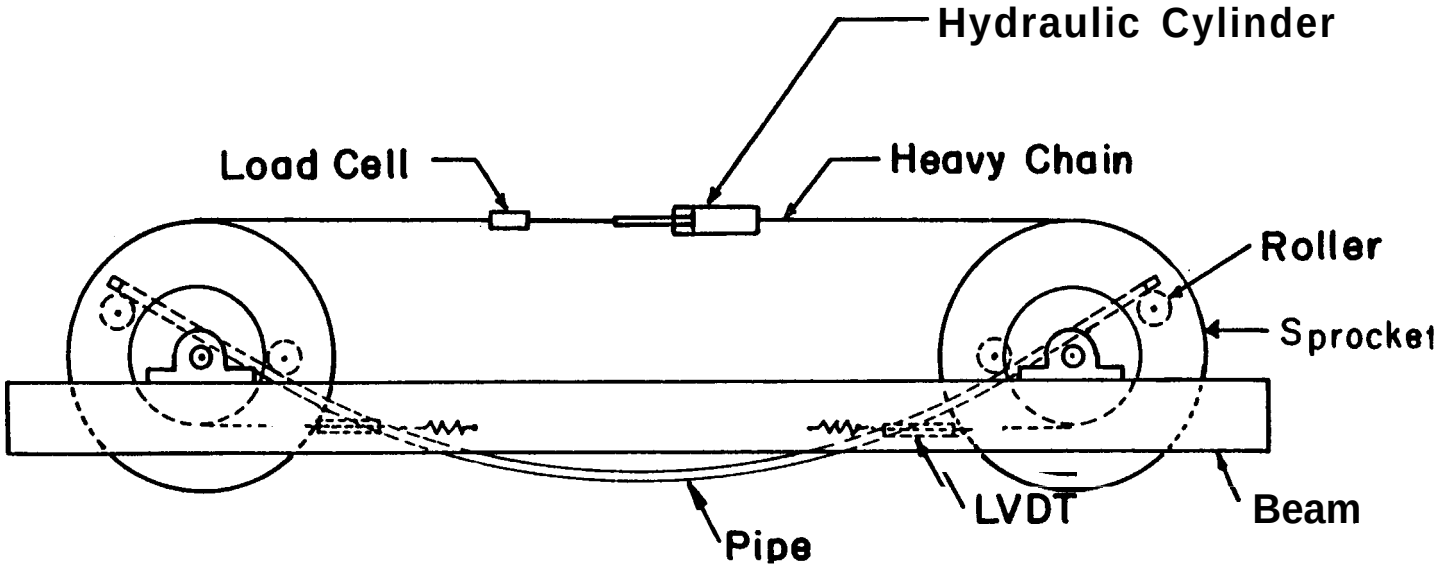
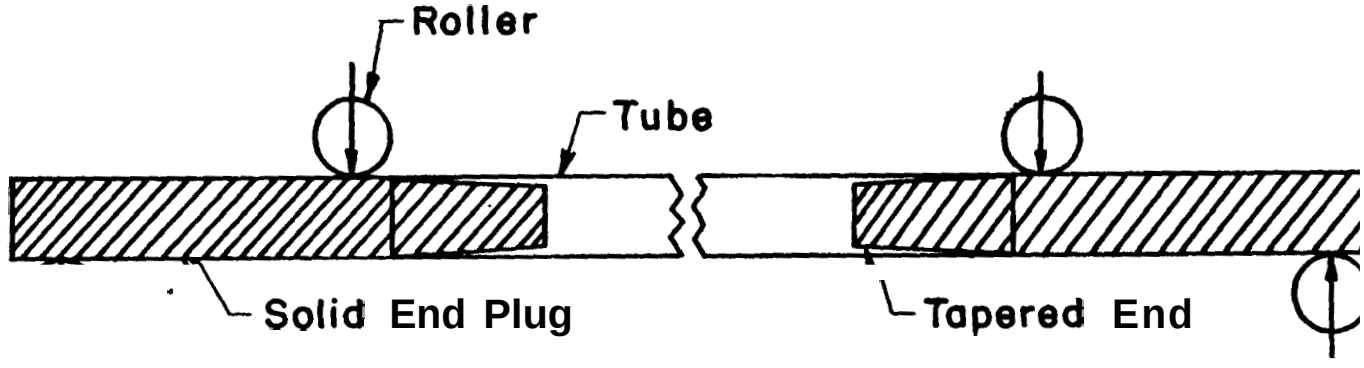
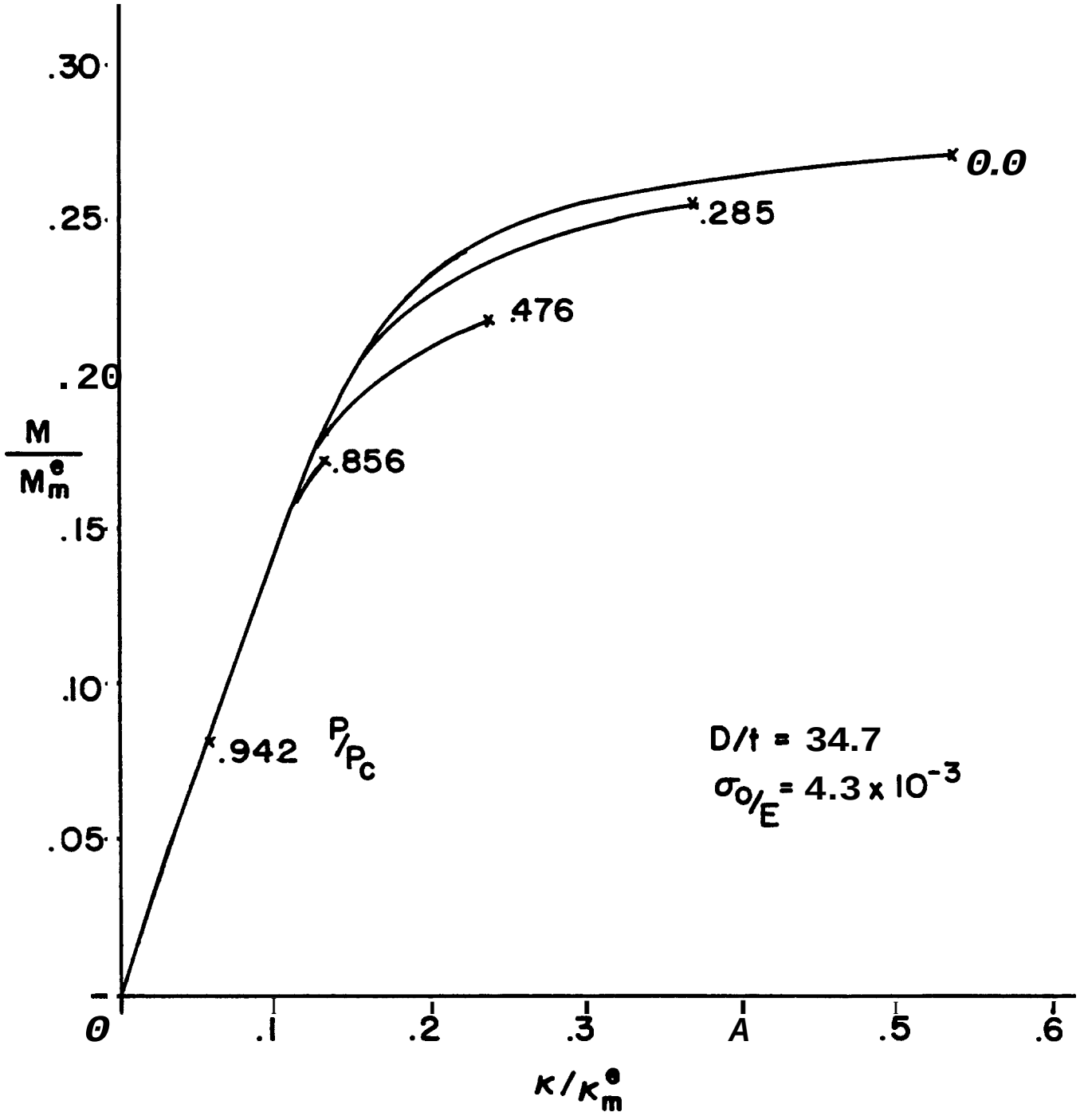


FIG.20 PURE MOMENT BENDING DEVICE



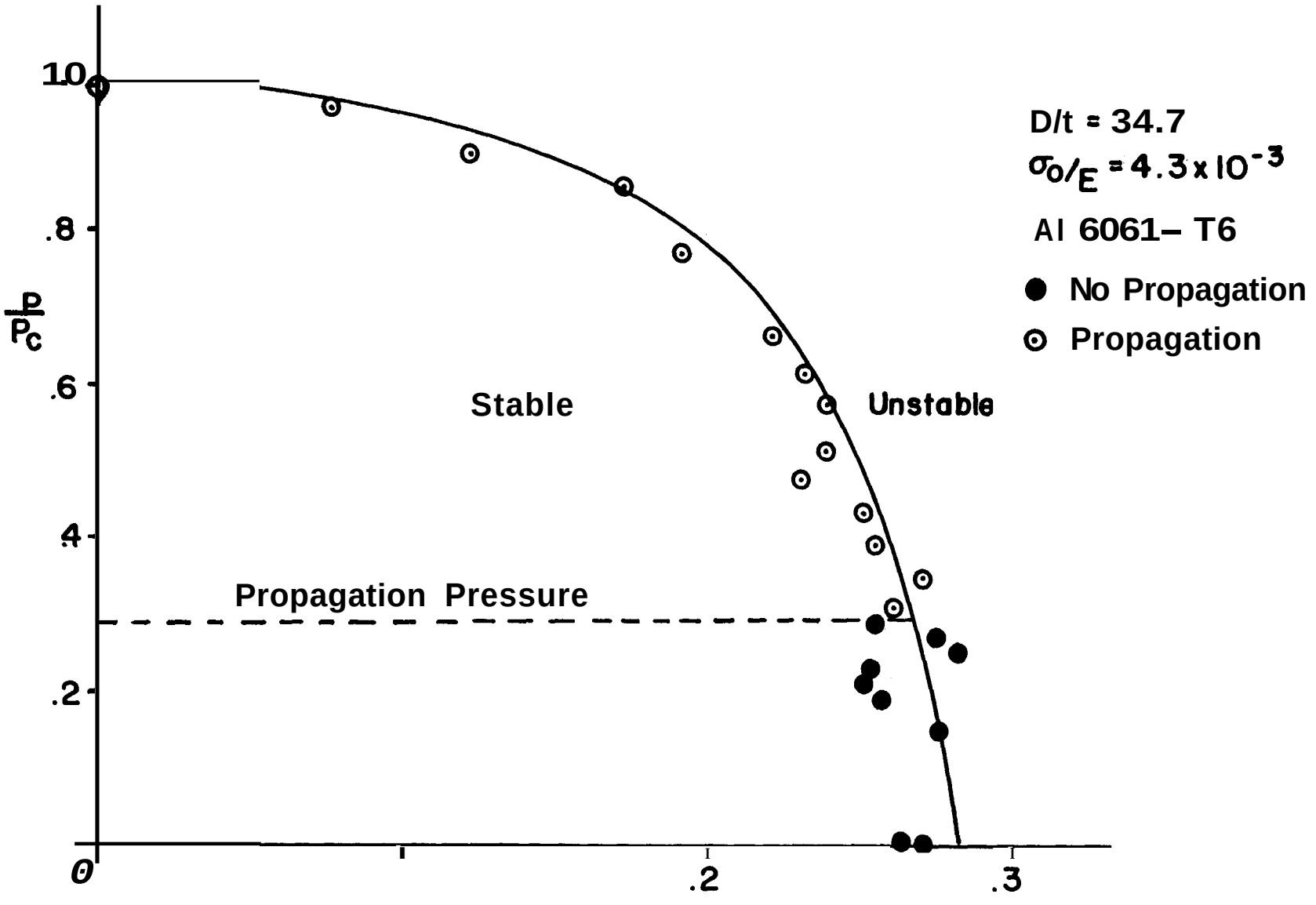
TEST SPECIMEN AND END-PLUG ASSEMBLY

FIG. 21



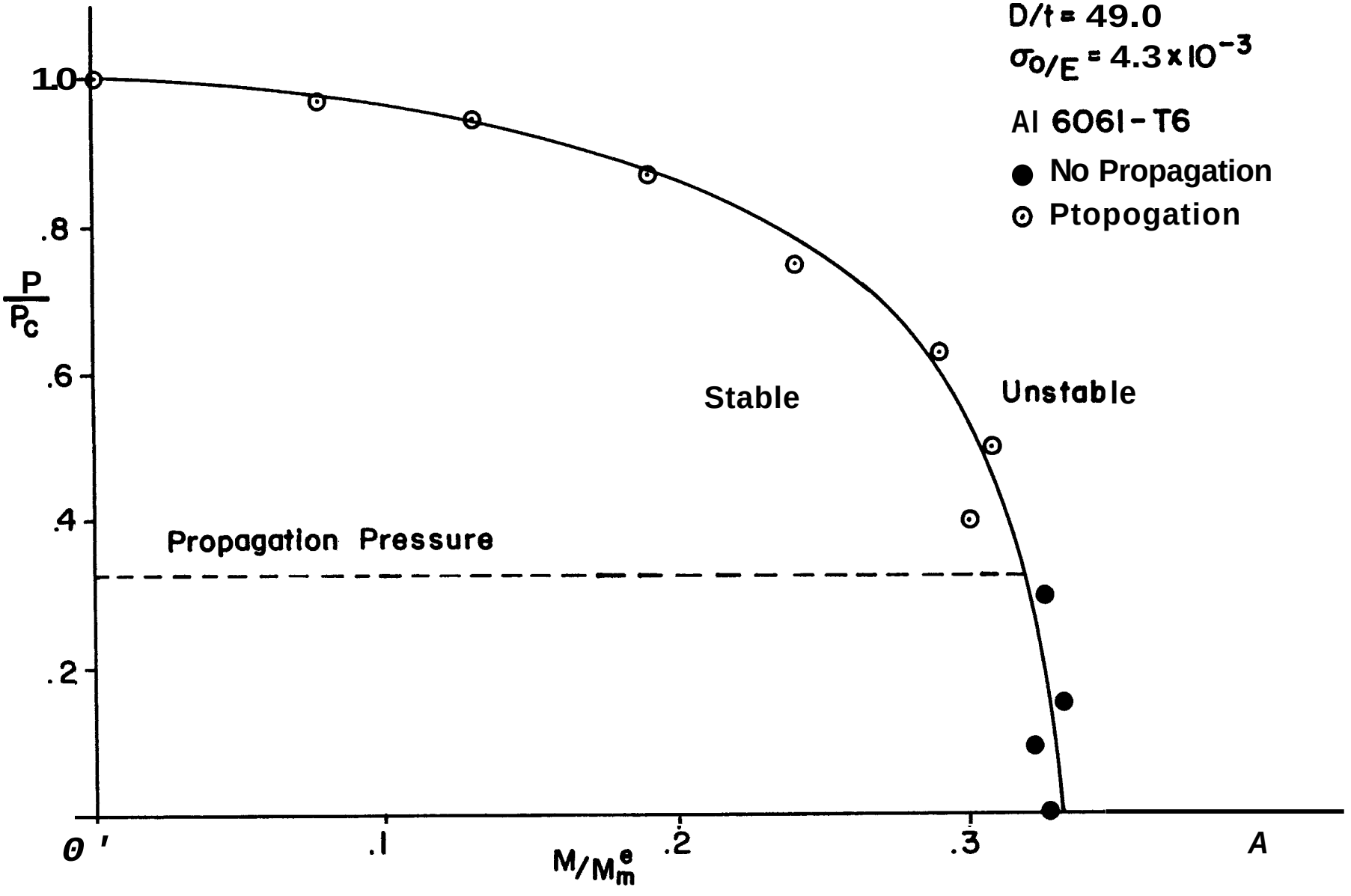
MOMENT– CURVATURE RESPONSE AS A FUNCTION OF PRESSURE

FIG.22



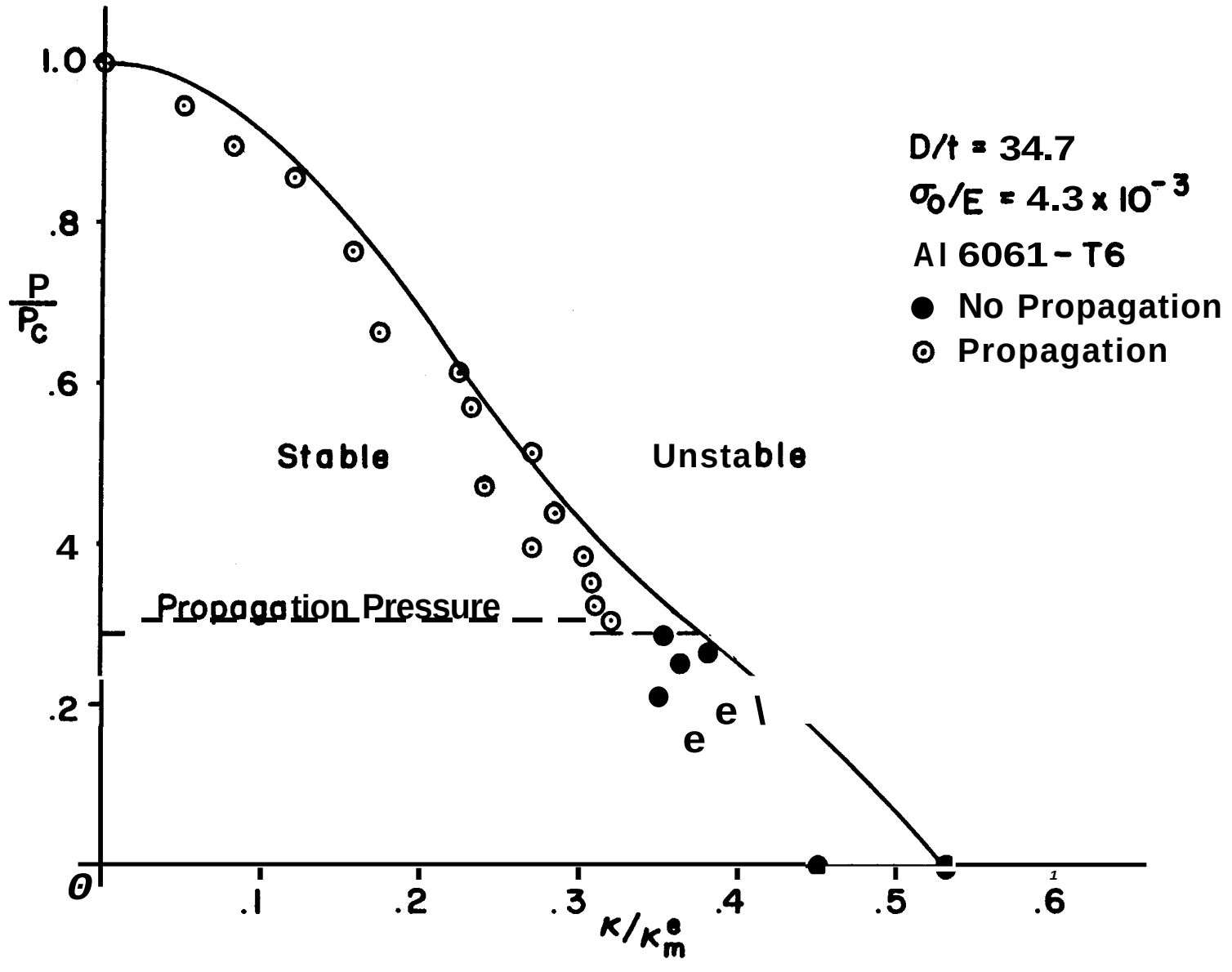
MOMENT-PRESSURE INTERACTION, D/t = 34.7

FIG. 23



MOMENT=PRESSURE INTERACTION FOR D/t = 49.0

FIG. 24



CURVATURE– PRESSURE INTERACTION FOR D/t = 34.7

FIG.25

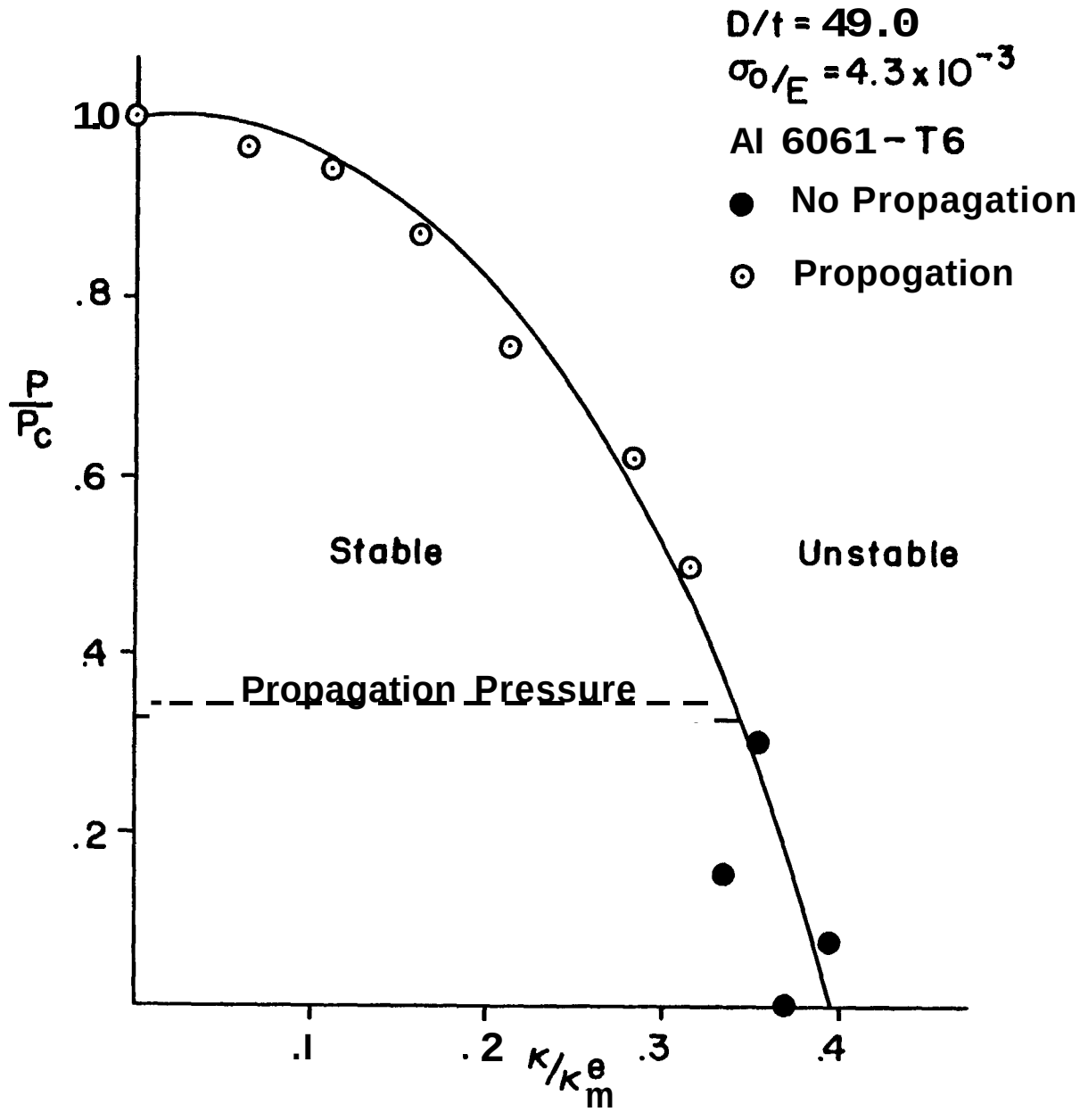


FIG.26 PRESSURE-CURVATURE INTERACTION FOR D/t = 49.0

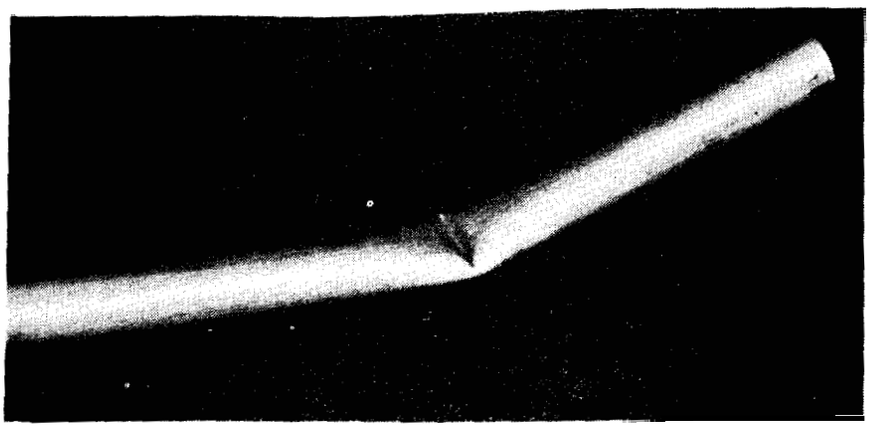


FIG. 27 BENDING BUCKLE (D/t = 34 7)

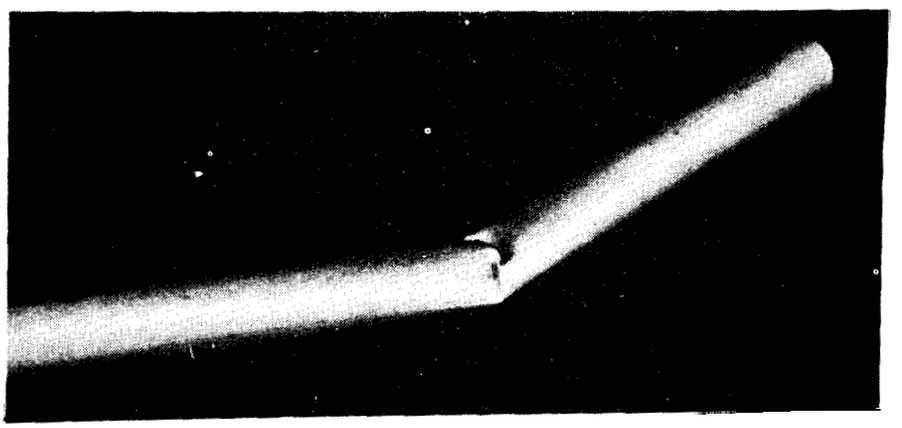


FIG. 28 BENDING BUCKLE (D/t= 49.0)

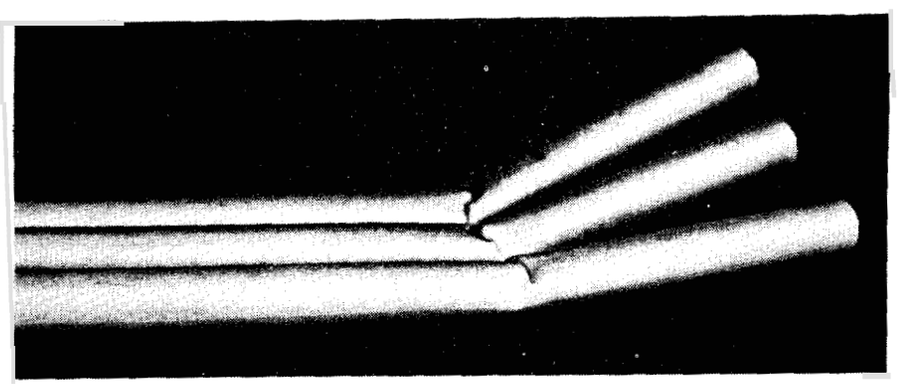


Fig. 29 PIPES WITH DIFFERENT BEND ANGLE (D/t = 49.0)

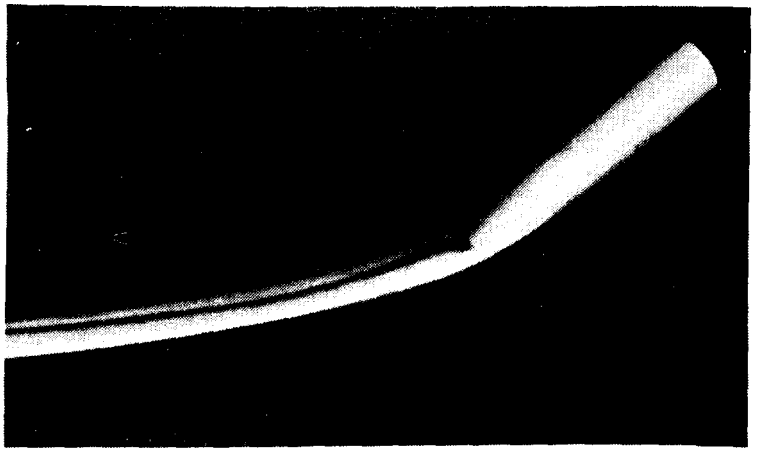
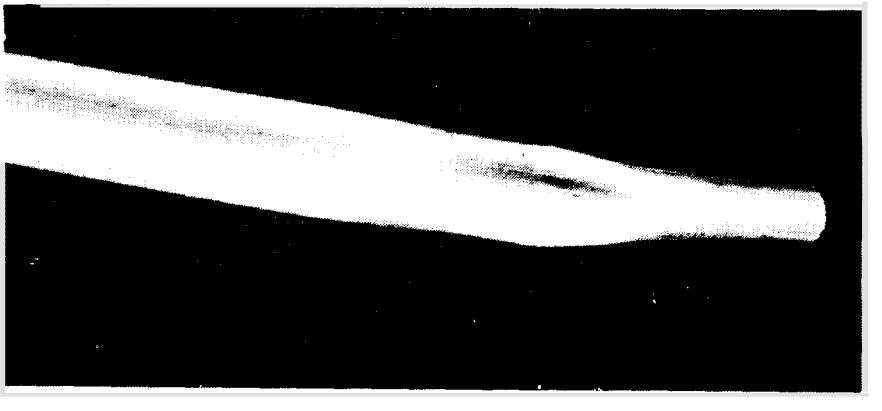
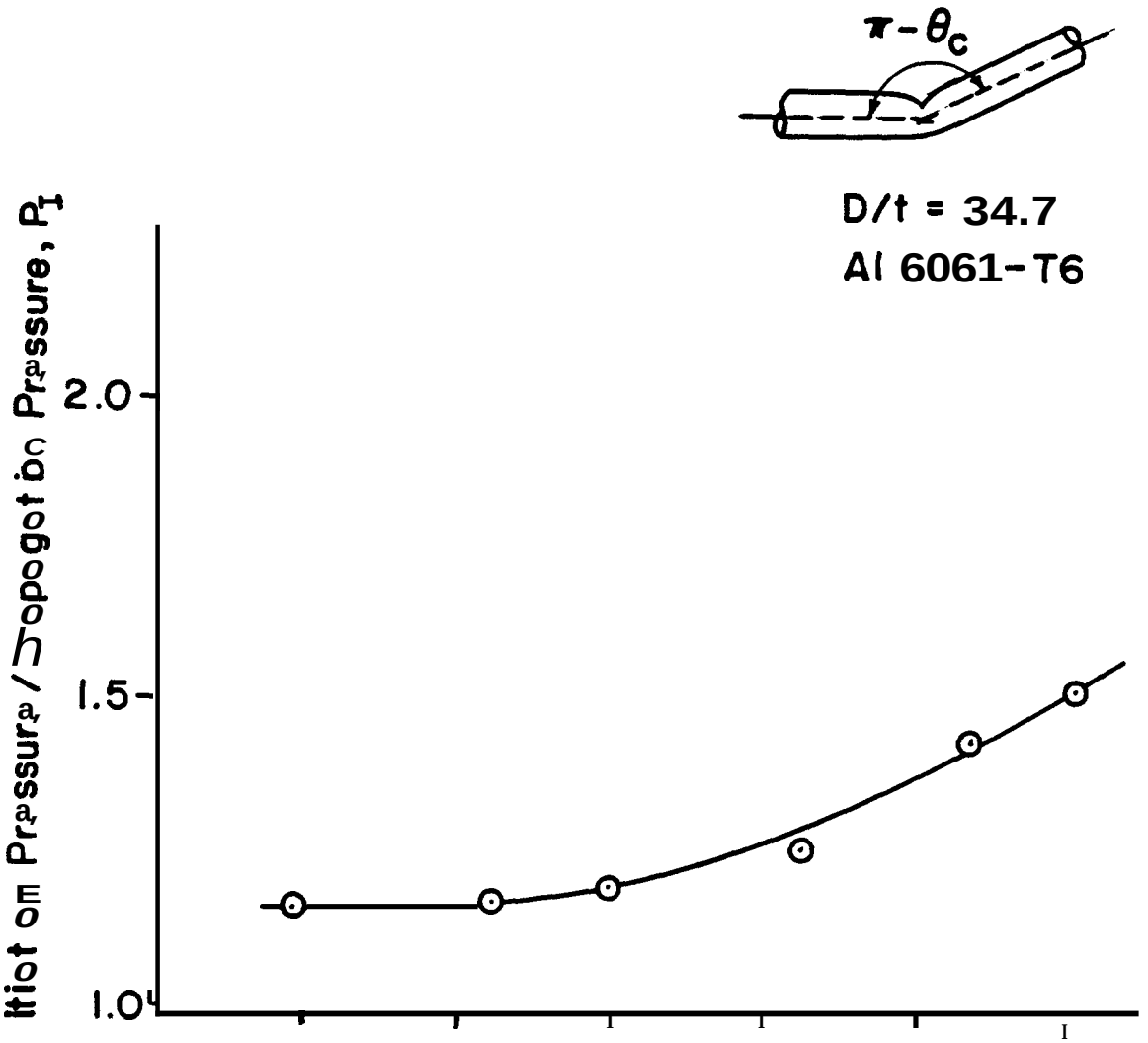


FIG. 30 PROPAGATING BUCKLE INITIATED FROM A BENDING BUCKLE

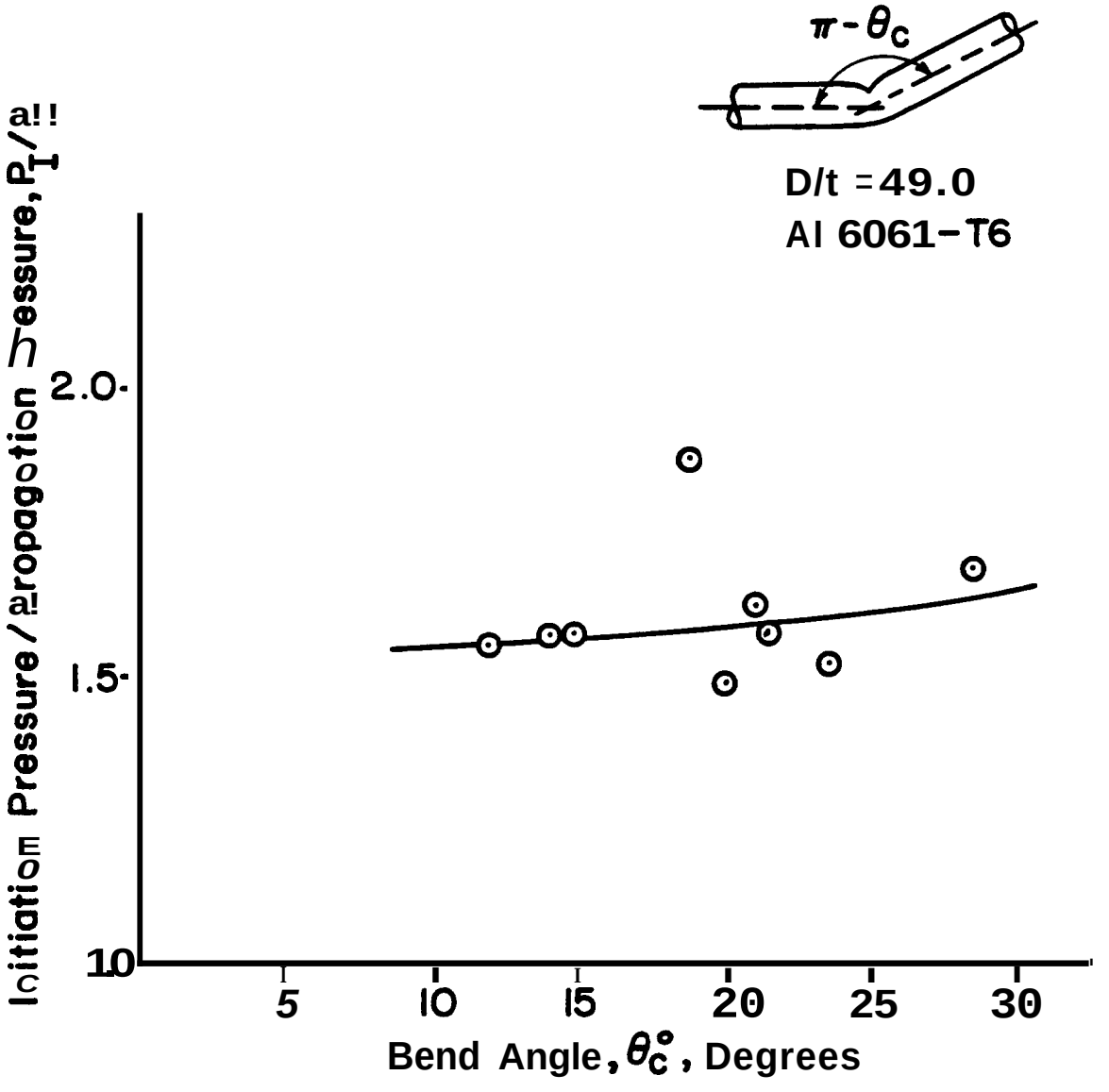


FIG, 31 LOCAL COLLAPSE UNDER EXTERNAL PRESSURE (D/t = 34.7)



VARIATION OF INITIATION PRESSURE WITH BEND ANGLE θ_c

FIG.32



VARIATION OF INITIATION PRESSURE WITH BEND ANGLE θ_c

FIG.33

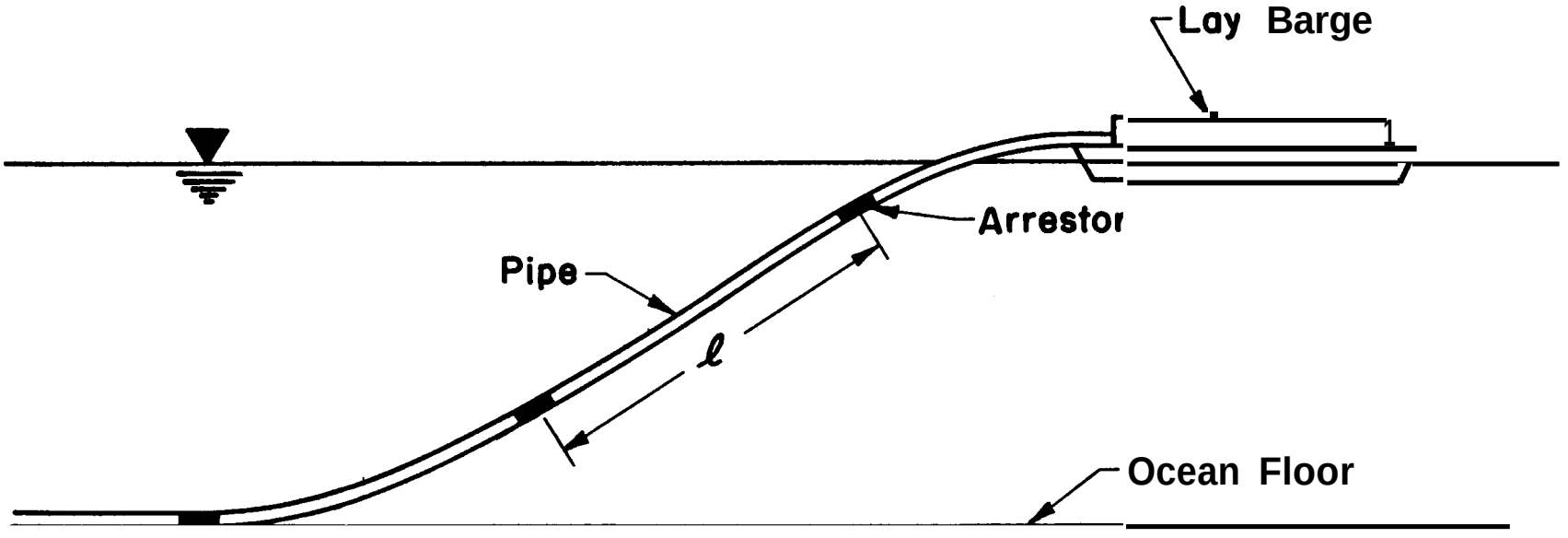


FIG.34 PIPE LAYING OPERATION OFF A LAY BARGE

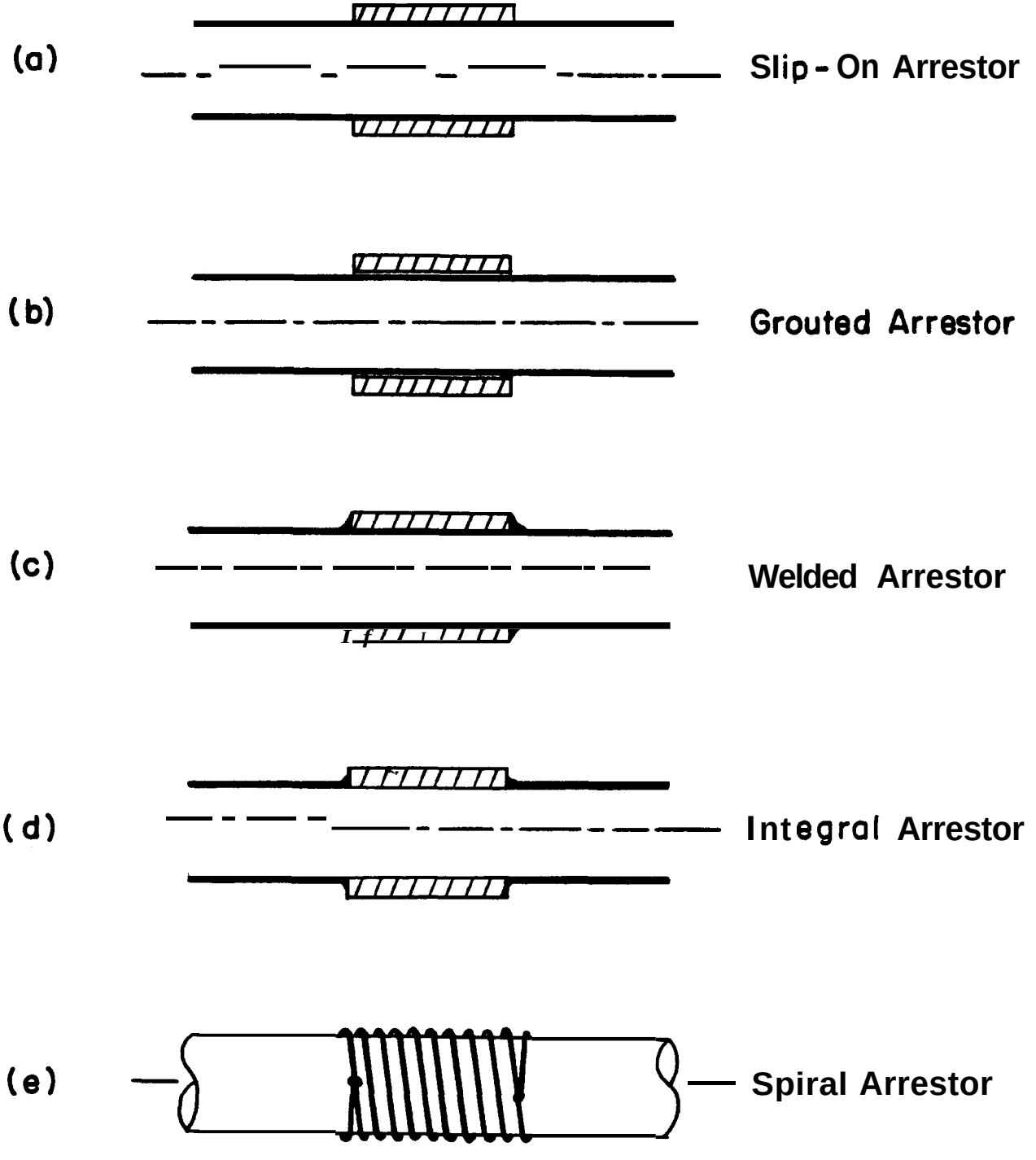


FIG. 35 DIFFERENT ARRESTOR DESIGNS

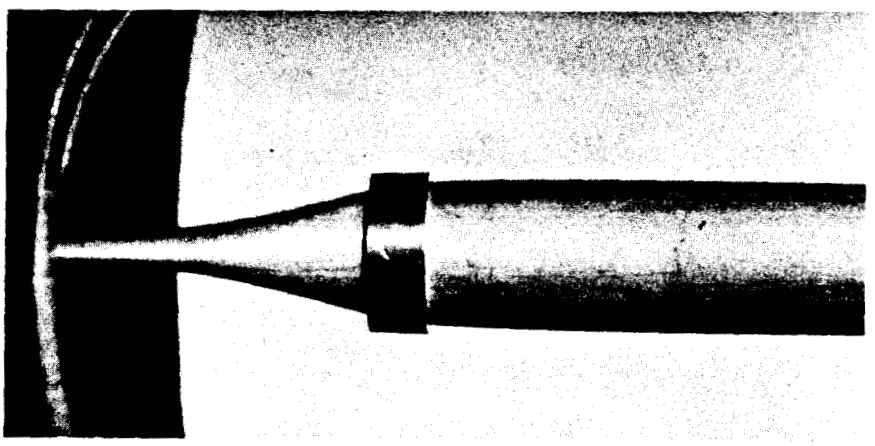


FIG. 36 BUCKLE ARREST BY **SLIP-ON** ARRESTOR

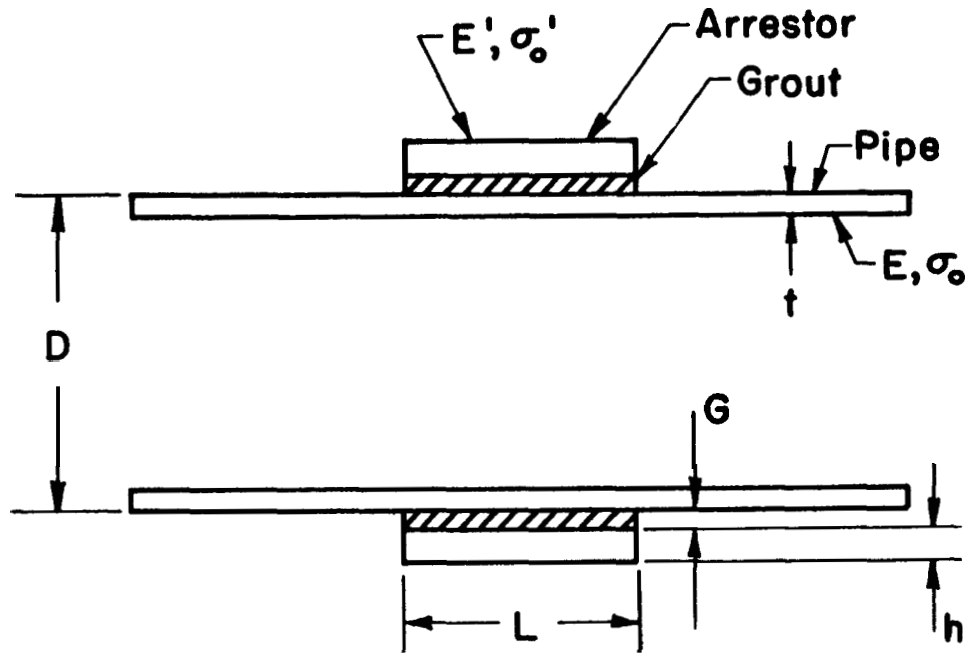


FIG. 37 PIPE AND ARRESTOR PARAMETERS

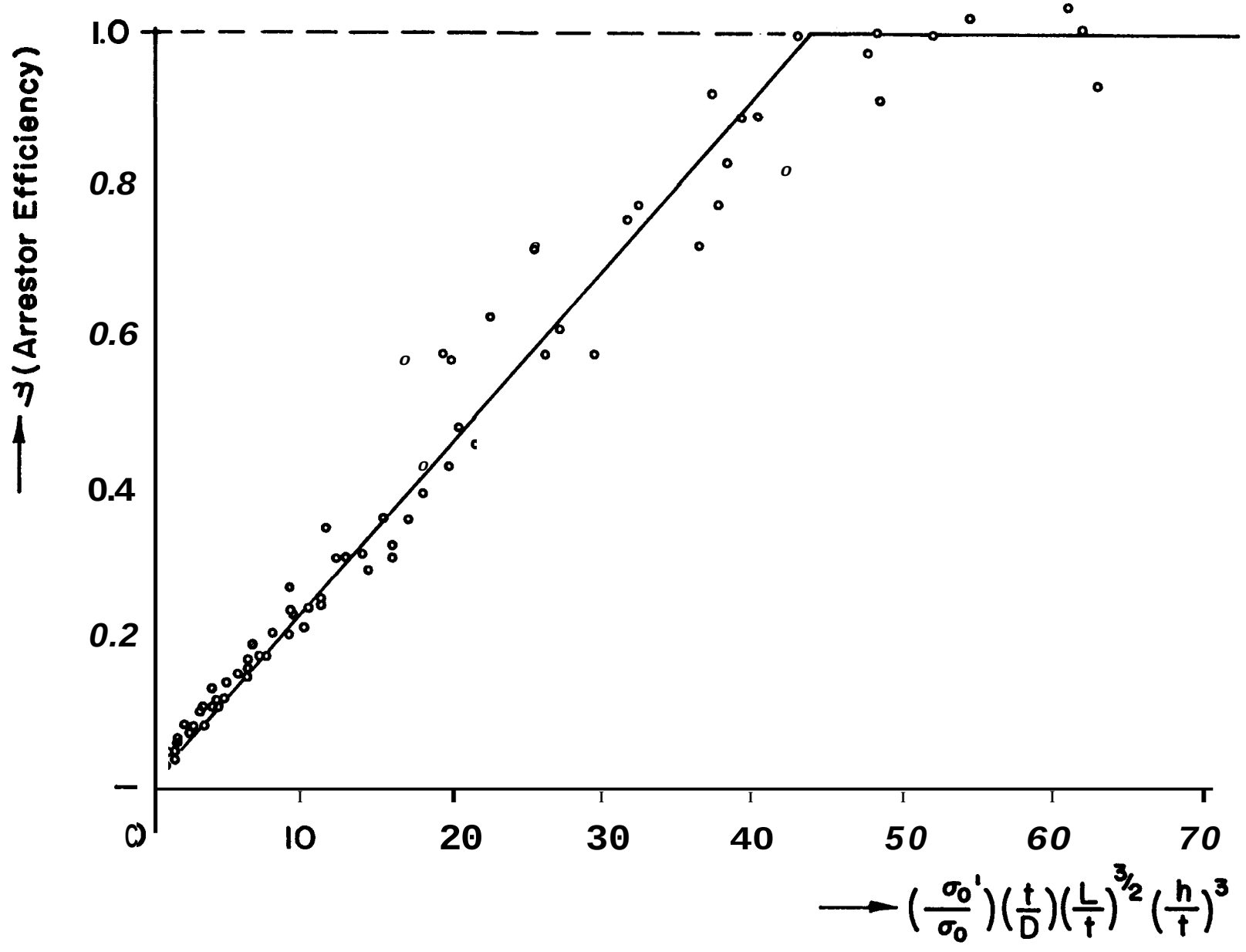


FIG. 38 EXPERIMENTAL RESULTS PLOTTED AGAINST ARRESTOR EFFICIENCY EMPIRICAL FORMULA

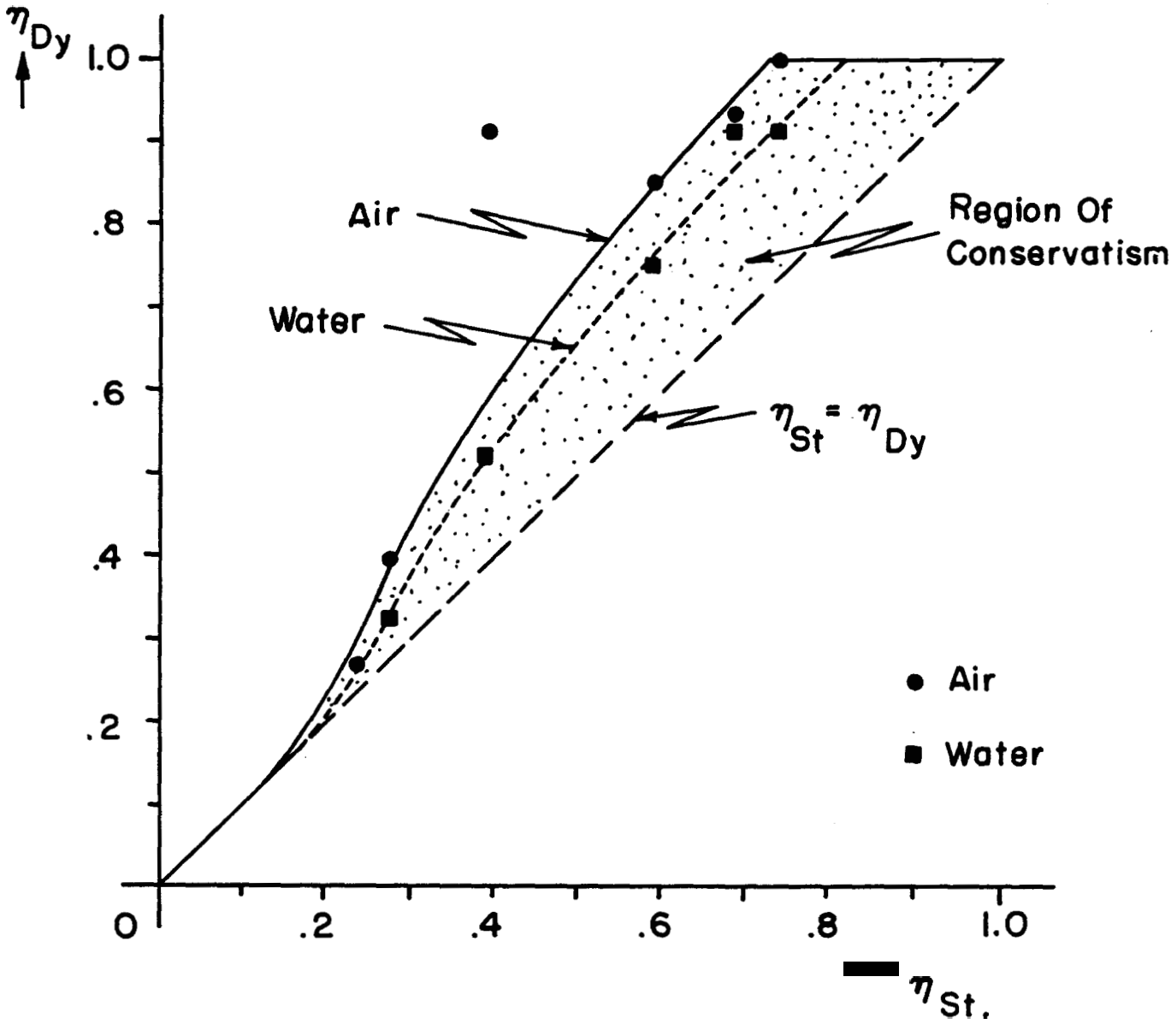


FIG. 39 DYNAMIC VS STATIC ARRESTOR EFFICIENCY FOR AIR AND WATER AS PRESSURIZING MEDIA

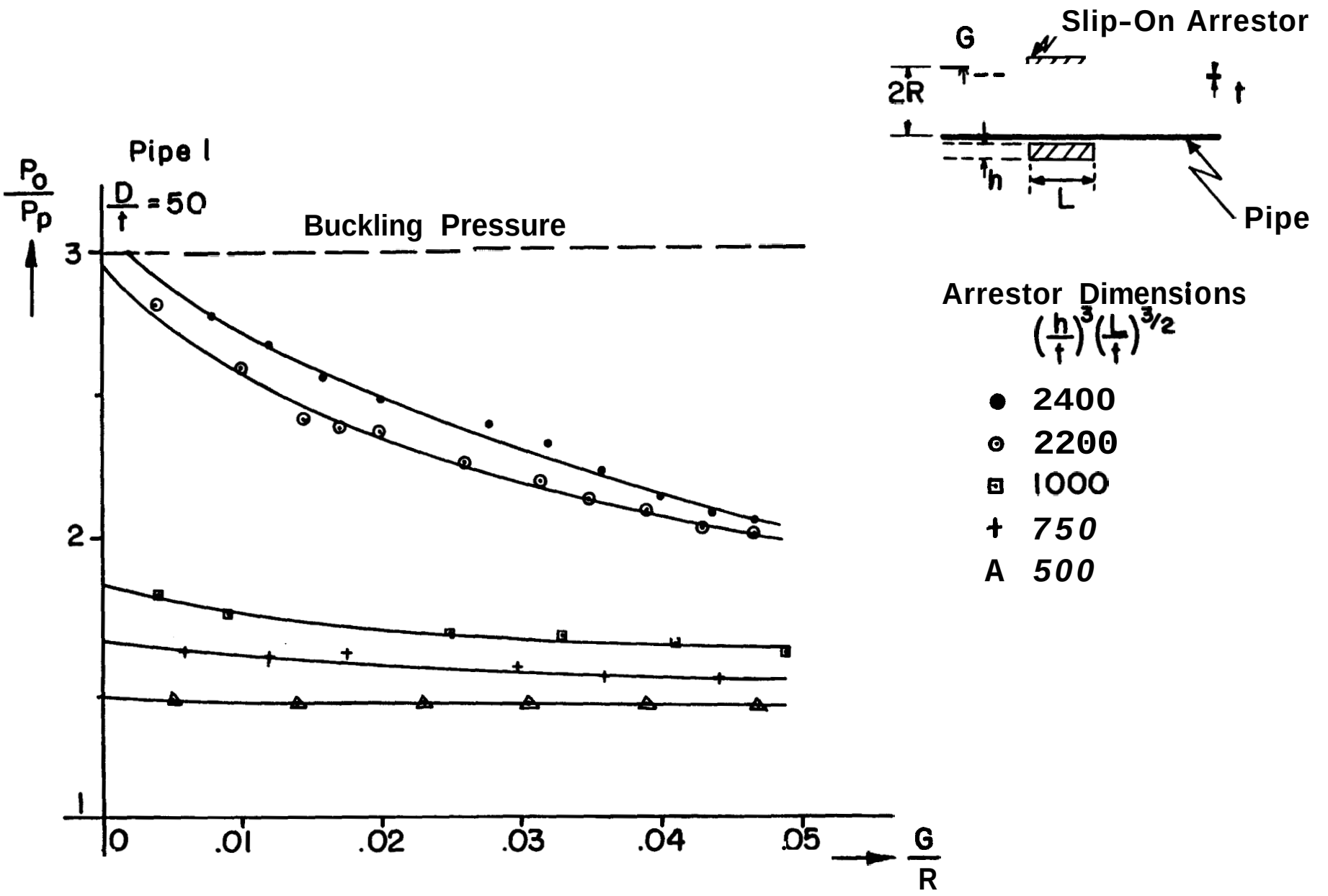
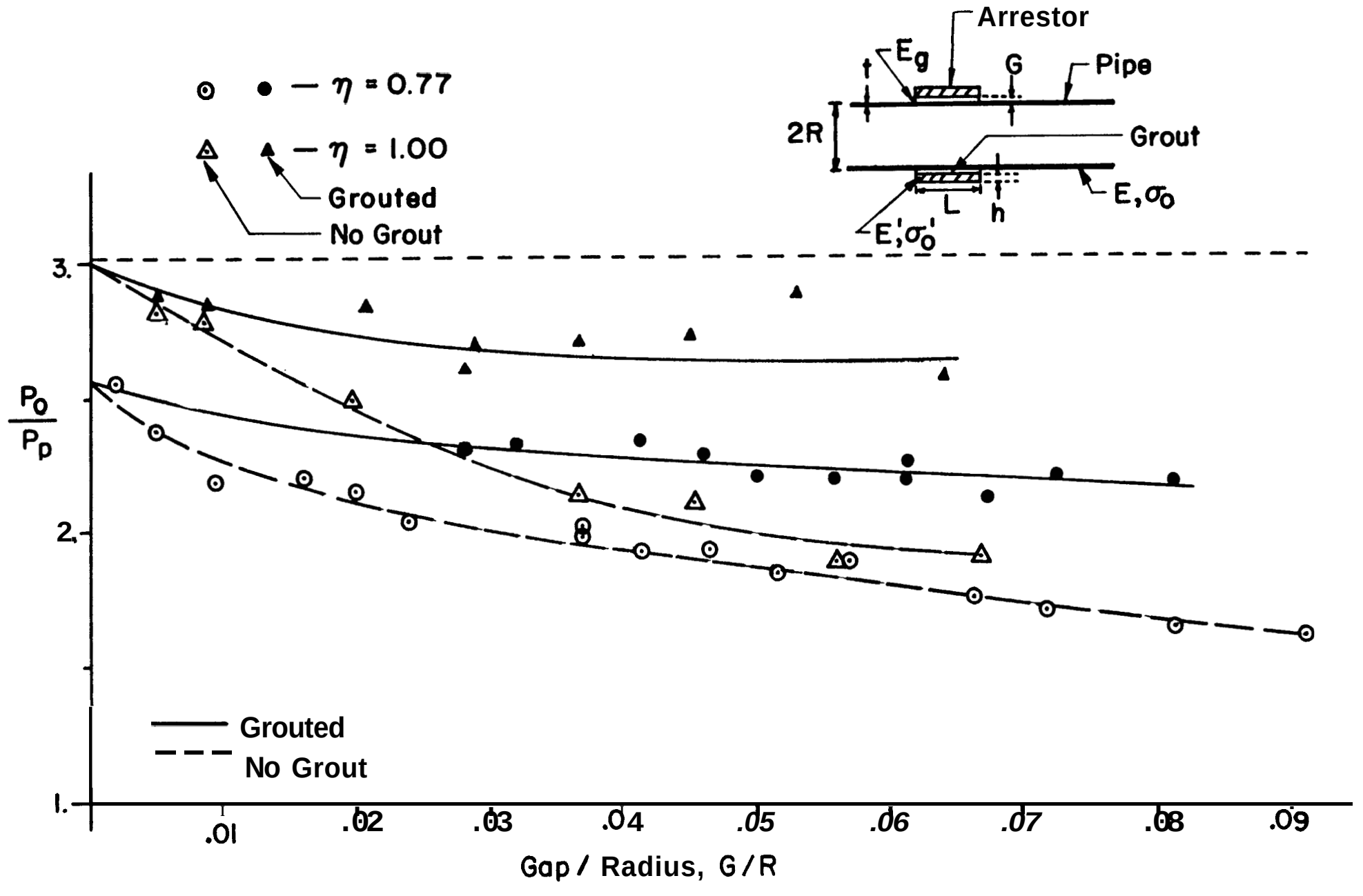


FIG.40 VARIATION OF CROSSOVER PRESSURE WITH GAP SIZE FOR DIFFERENT ARRESTOR DIMENSIONS



CROSSOVER PRESSURE OF GROUTED AND UNGROUTED ARRESTORS

FIG. 41

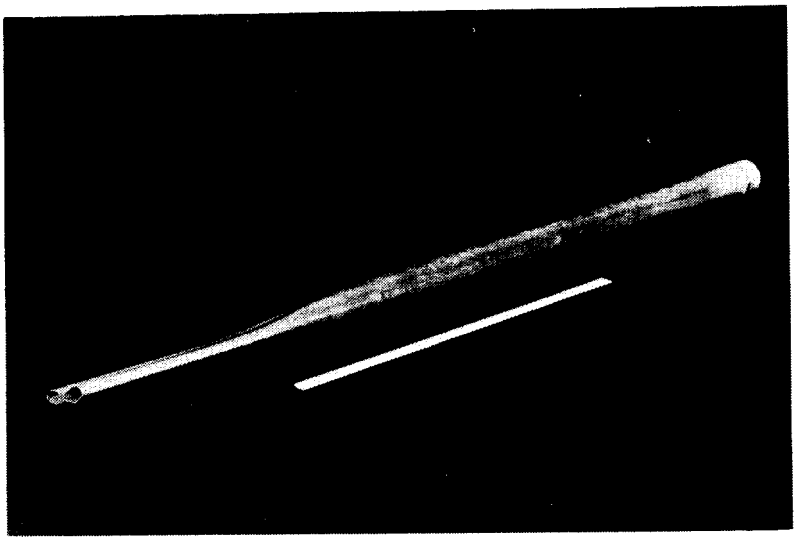
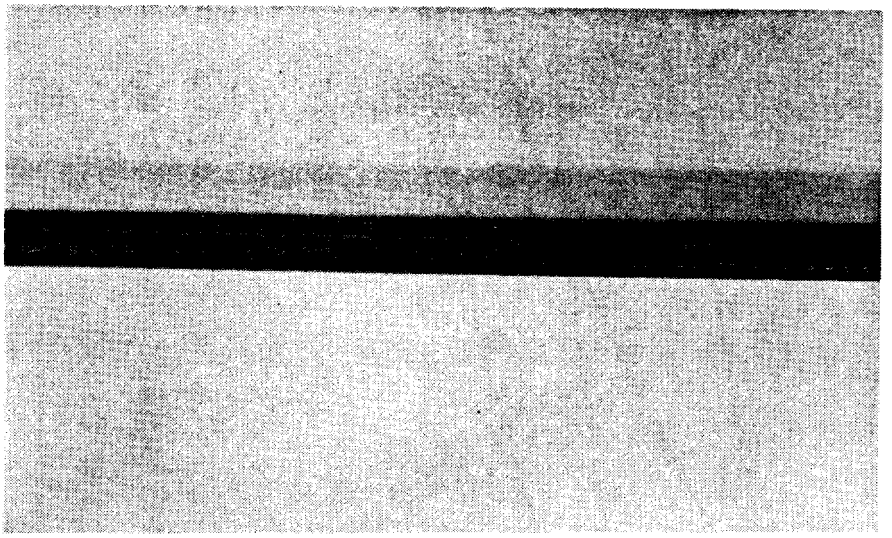
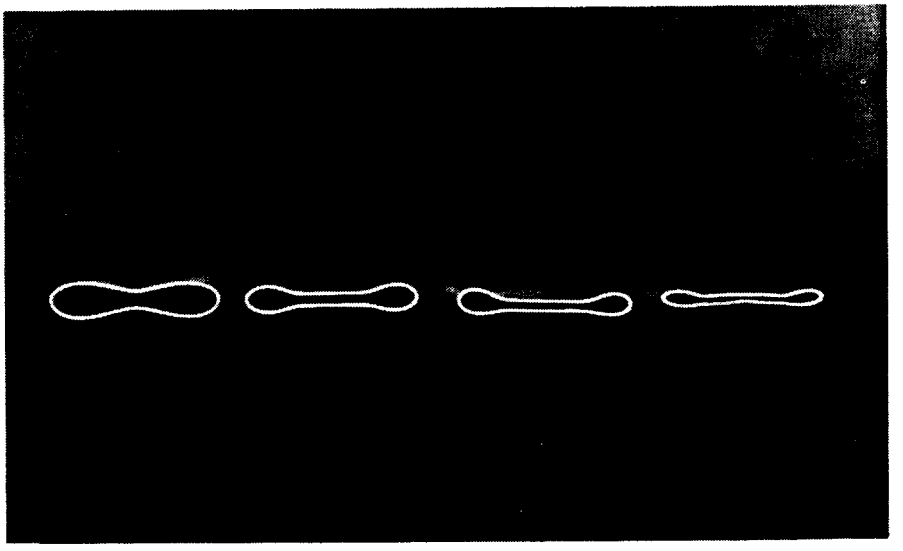


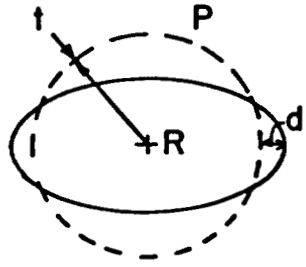
FIG. *42* **BUCKLE THAT PROPAGATED AND THEN CAME TO A** STOP. **NOTE THE "DUGBONE" COLLAPSE MODE.**



FIG, *43* WET **BUCKLE RESULTING FROM A PROPAGATING BUCKLE**



FIG, *44* RESULTING CROSS SECTIONS AFTER PORPAGATION AT FOUR DIFFERENT PRESSURES BETWEEN P_P AND P_c



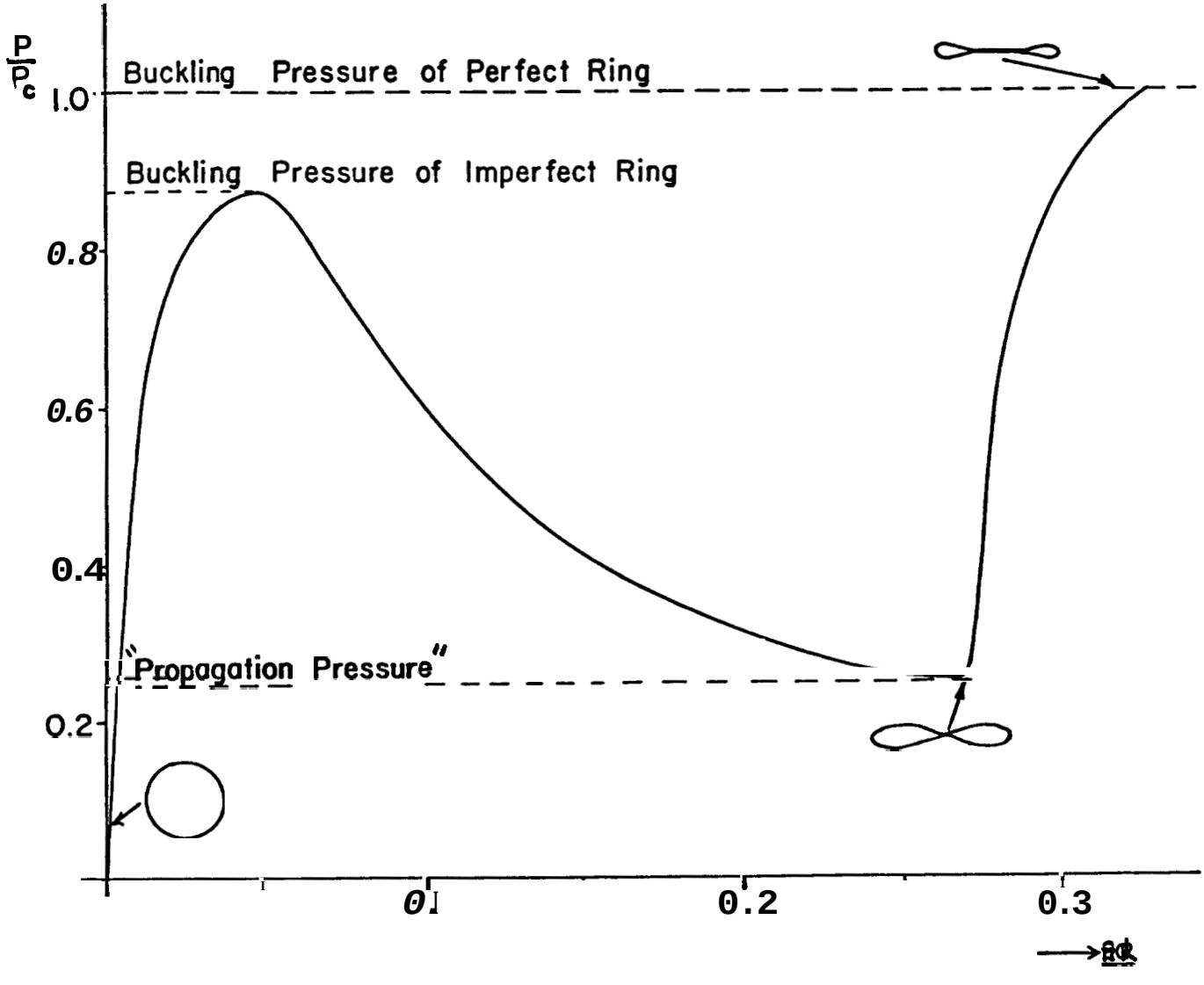
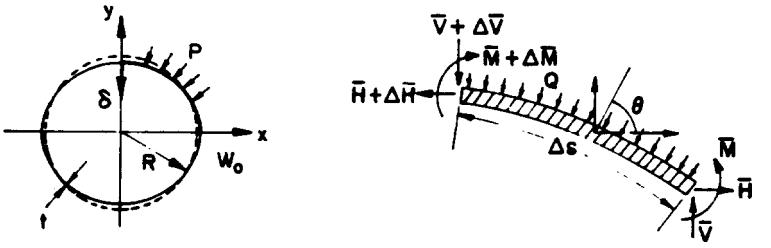
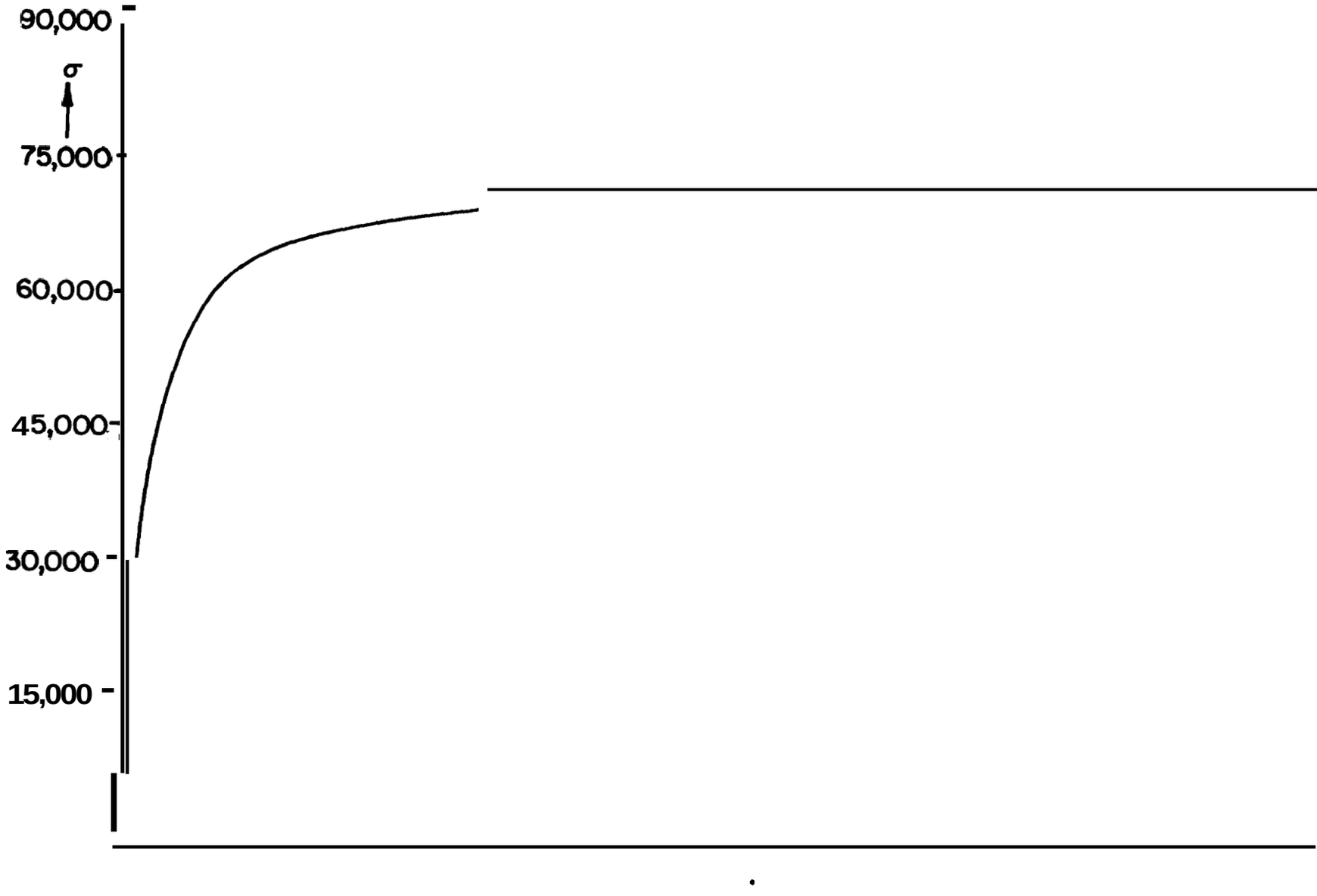


FIG. 45 LOAD DISPLACEMENT CURVE OF COLLAPSING RING



(a) (b)

FIG. *46* **(a) RING GEOMETRY**
(b) **EQUILIBRIUM OF ELEMENTAL RING SECTION**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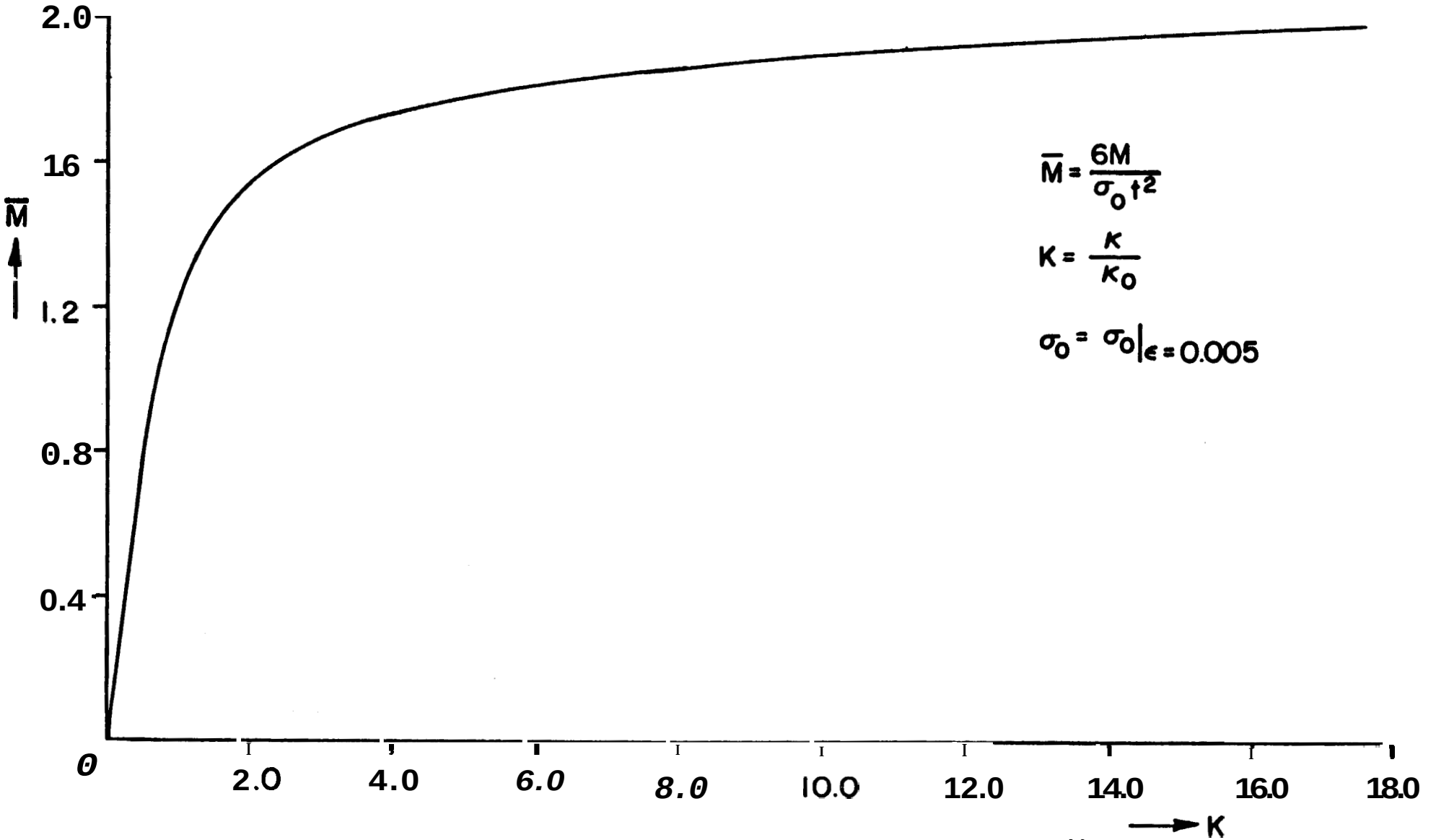

FIG.48 NORMALIZED MOMENT-CURVATURE RELATIONSHIP FOR X-60 STEEL ALLOY

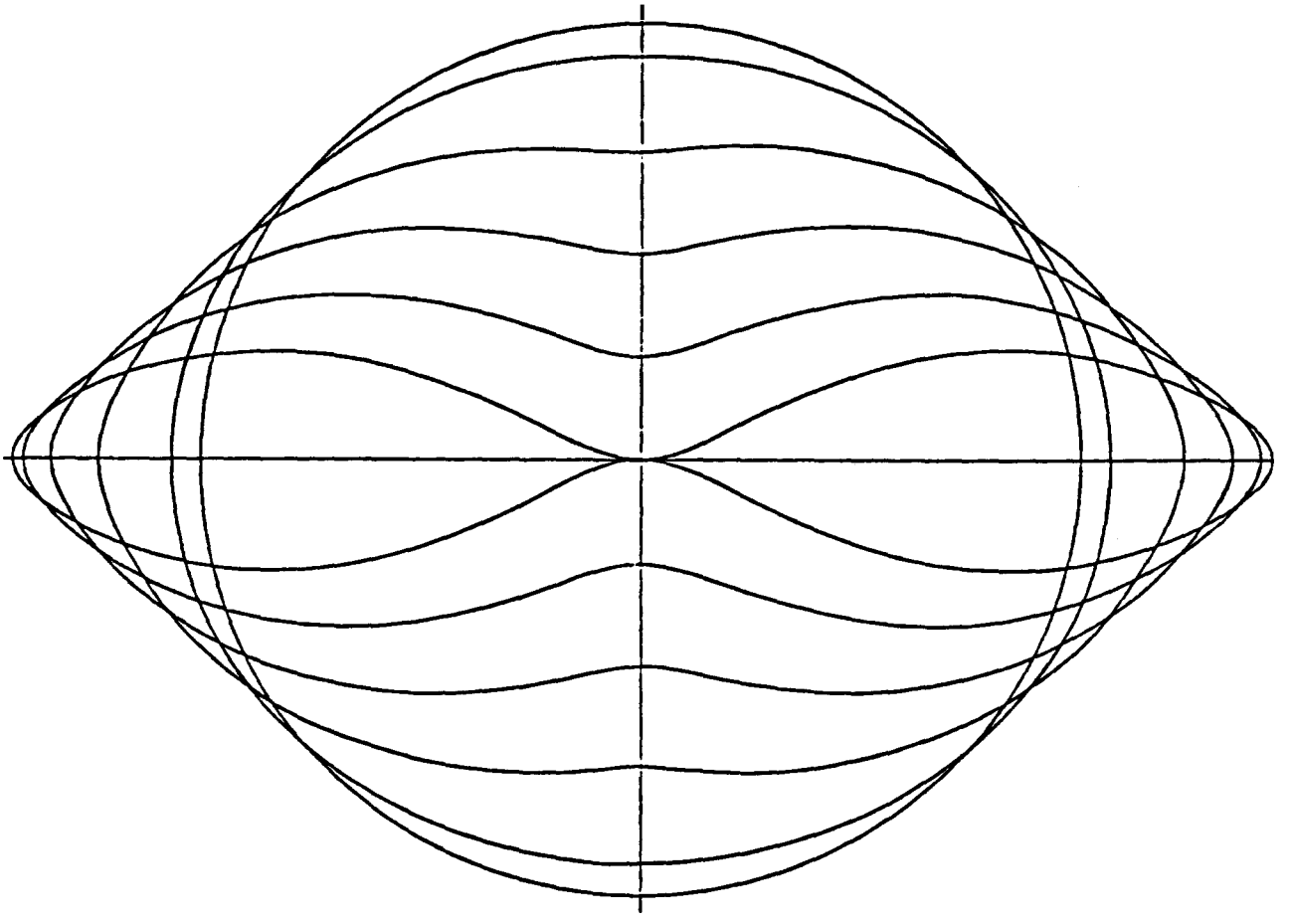

FIG. 49 COLLAPSE SEQUENCE OF A CIRCULAR RING

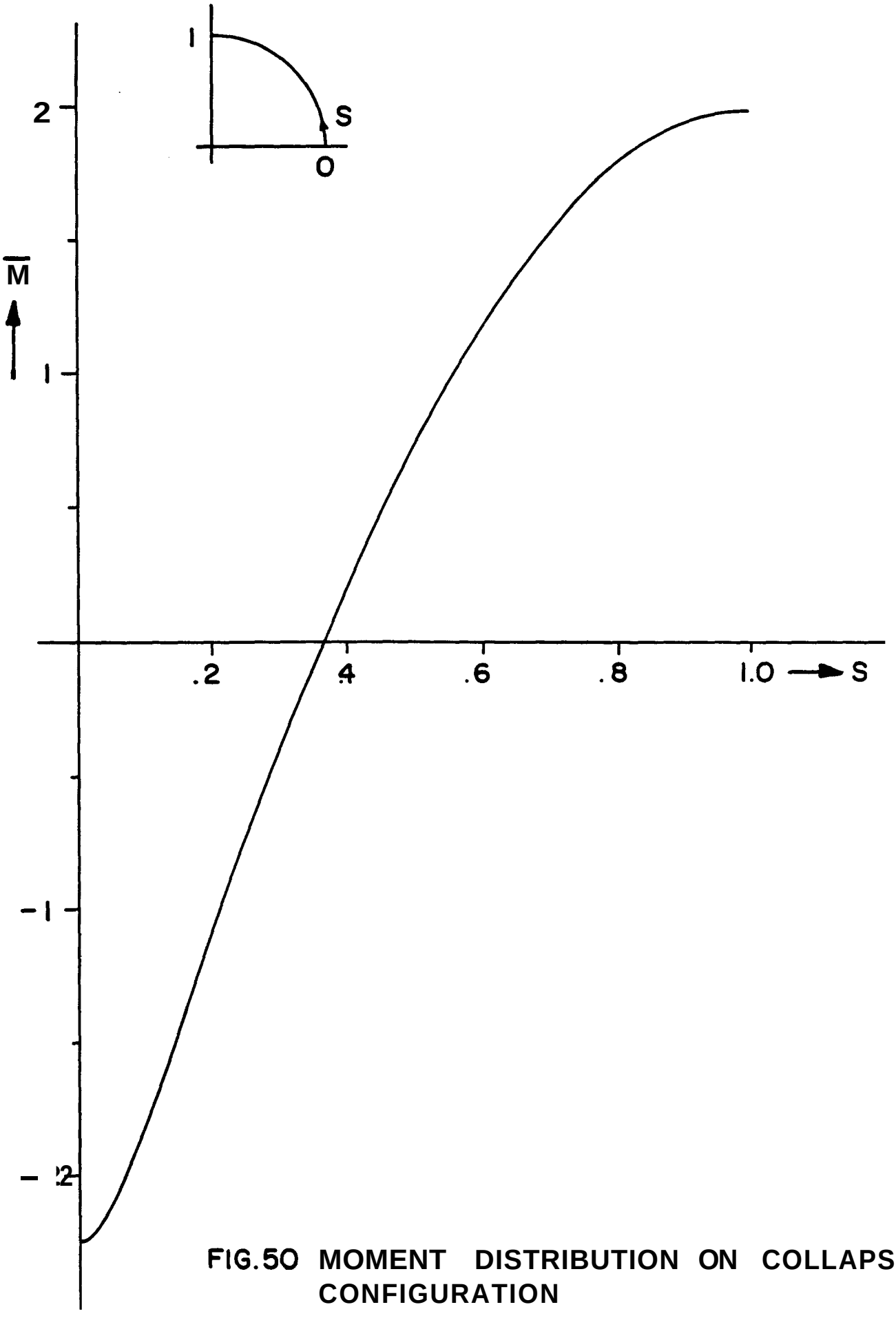

FIG.50 MOMENT DISTRIBUTION ON COLLAPSED CONFIGURATION

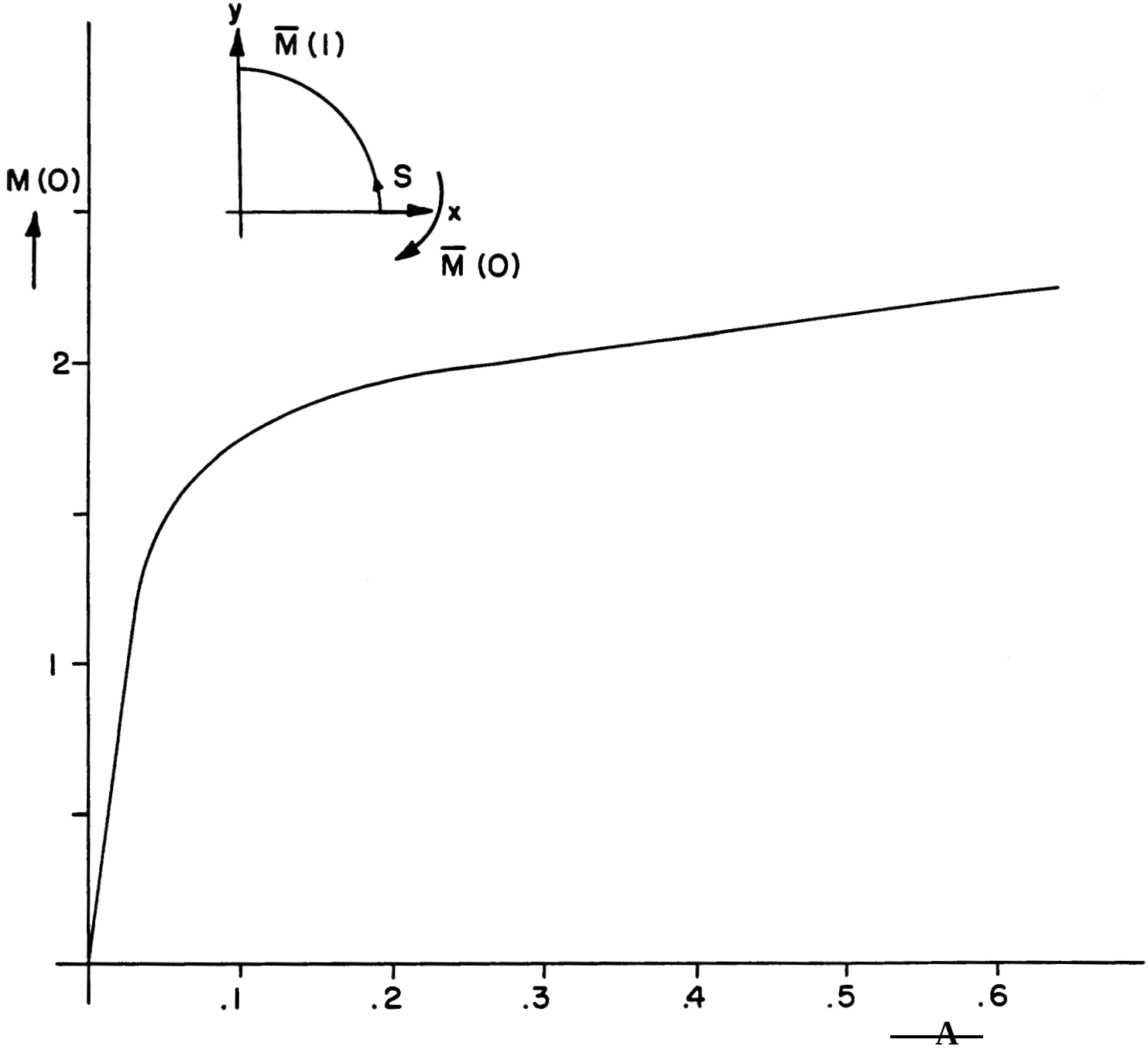

FIG. 51 VARIATION OF MOMENT AT S = O WITH DISPLACEMENT AT S = 1

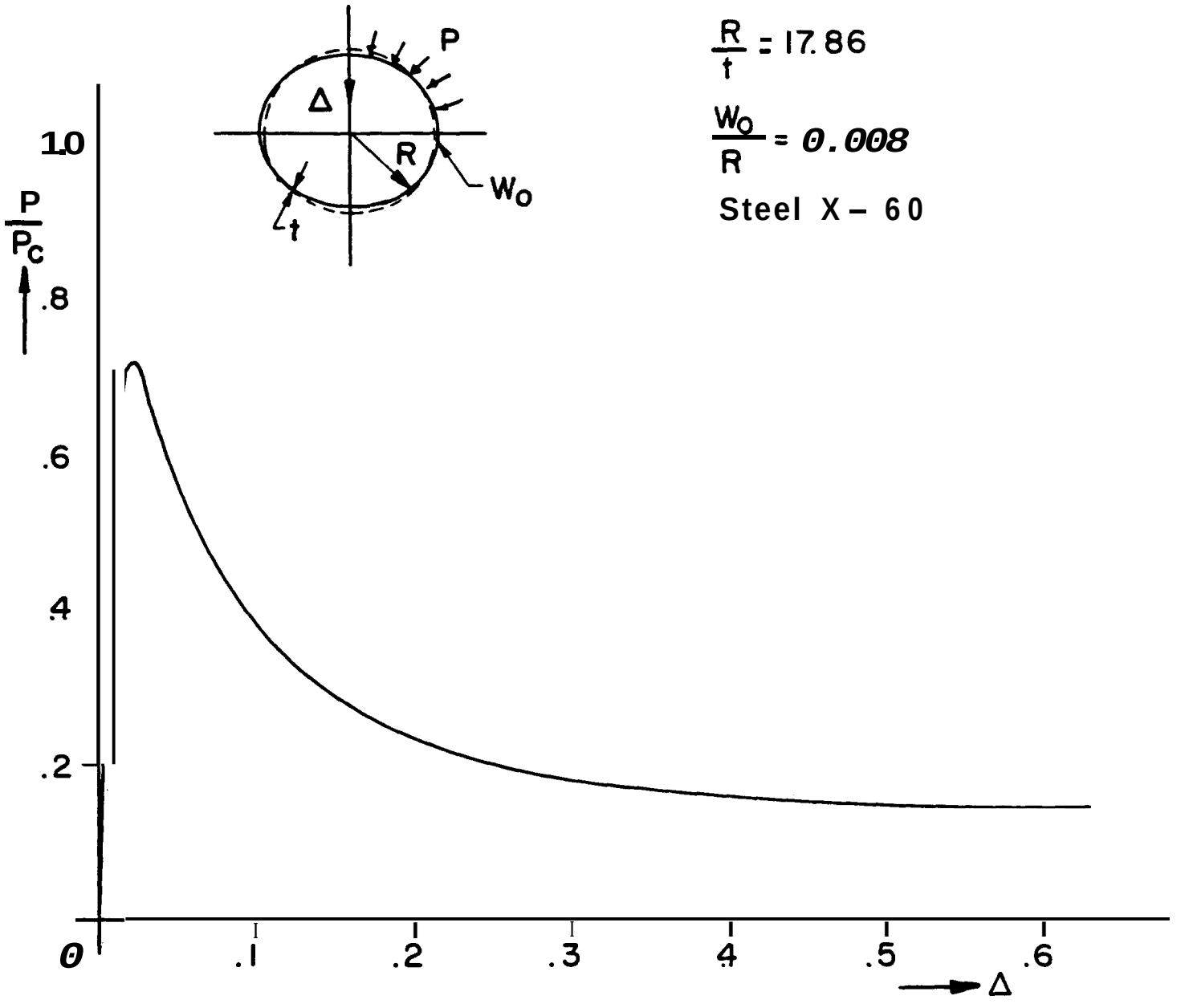

FIG. 52 COMPLETE POST BUCKLING BEHAVIOUR OF INELASTIC RING

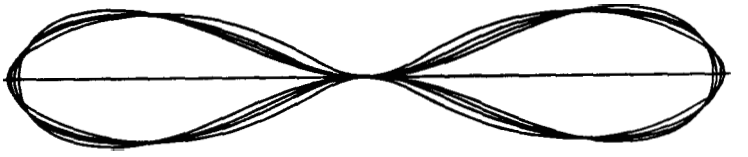

FIG. 53 VARIATION OF COLLAPSED CONFIGURATION WITH MATERIAL POST-YIELD SLOPE

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